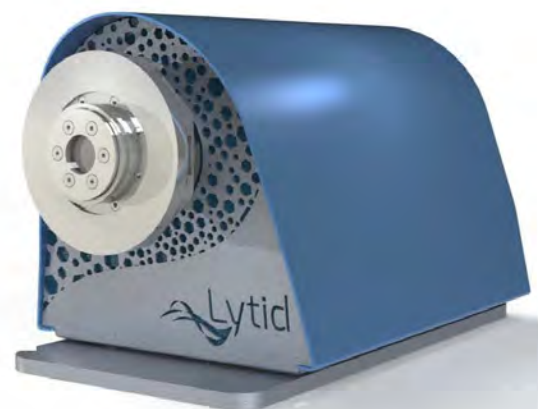
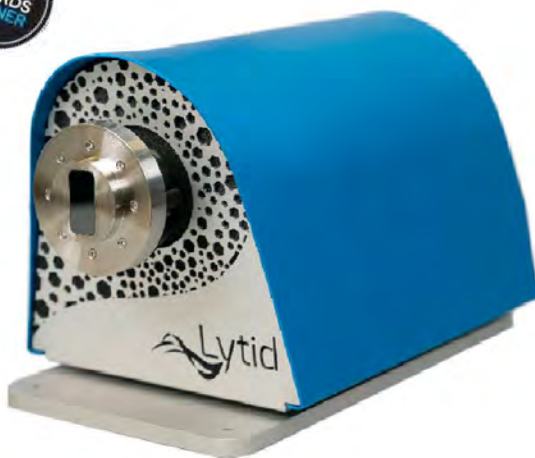




# Advanced Photonics from THZ to SWIR Sources, Sensors & Optics



# Terahertz

From 1THz to 10 THz / From 300um to 30um



High Power Terahertz sources



Terahertz sensors



Small Terahertz sensors

# Multi-band THz source

## ➤ TeraCascade 2000 series

The high-performance solution of the TC series range

Powerful with >1 mW average power guaranteed

Up to six (6) electronically switchable bands from 2 to 5 THz

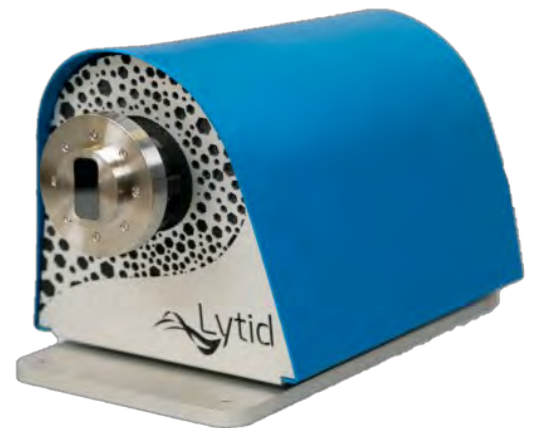
Permanent vacuum with cryogenic-free cooling

Programmable with dedicated software

Powerful QCL technology

Lytid's award-winning TeraCascade 1000 series now is upgraded! Based on state-of-the-art quantum cascade laser technology, TeraCascade 2000 series is the new perfect tool to explore the supra-THz frequency range. It has kept all advantages of former generation: multiple frequency options, powerful output, automatically-controlled cooling process. In addition, a higher/permanent vacuum level is achieved with the new design, giving rise to a low-maintenance device. Pumping step is no more required during the daily use of the source. In combination with automatically controlled cryogenic-free cooling, TeraCascade 2000 is a literally plug and play, ease-of-use

system. With up to 6 chips at selected frequencies between 2 to 5 THz in one system, TeraCascade 2000 series guarantees average output power of more than 1 milliwatts in CW or QCW for each band. The integrated custom QCL driver provides instantaneous electronic switching between the frequency bands and it is fully programmable with dedicated software to control all input parameter via a USB connection to a PC. An automated beam collimator module for multi-band operation is available separately. As conclusion, TeraCascade 2000 is a flexible and powerful instrument for supra-THz applications.





Front side



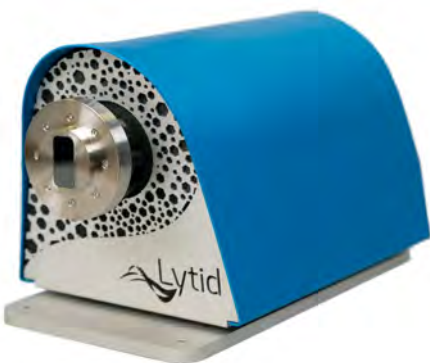
Back side

### Features:

- Multi-band THz QCL source
- Milliwatts level average power
- Cryogen-free cooling
- Permanent vacuum chamber
- Easy configuration
- Fully programmable
- Compact, plug and play system

### Applications:

- Real-time THz imaging
- High-definition THz imaging
- Heterodyne instrumentation
- High-resolution spectroscopy



### Easy multi-band access:

- ✓ Electronic switching between the bands
- ✓ Remote control using dedicated software via USB

### Connectivity:

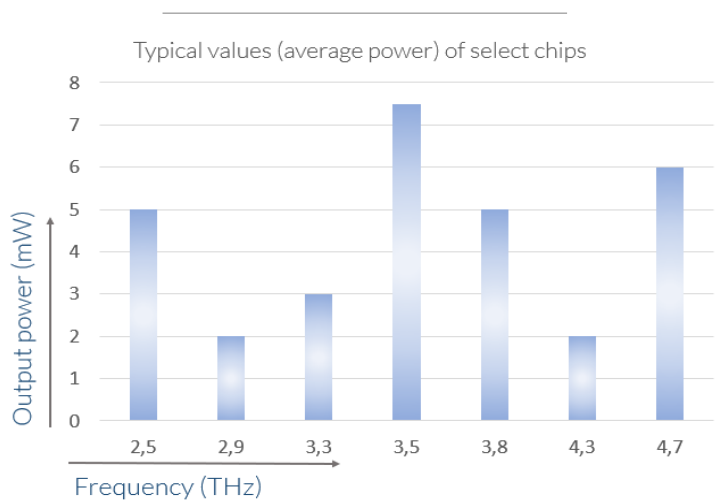
- ✓ GATE IN: Slave input for THz cameras
- ✓ GATE OUT: Elec. chopper signal to lock-in
- ✓ LASER IN: Direct connection to the QCL chip

### Cryogen-free:

- ✓ Automatically controlled Stirling engine

### Compact:

- ✓ Tabletop device
- ✓ Weight : 10 Kg



Specifications	TC2000
<b>Optical data</b>	
Frequency bands	Up to 6 in the range 2-5 THz
Wavelengths	From 150 to 60 mm
Average output power	> 1mW
Spectrum	Multimode or single-mode
Output beam	~35° FWHM
<b>Operating data</b>	
Cooling system	Stirling engine (cryogen free)
Operating temperature	40 K
<b>Dimension and weight</b>	
Dimensions	23 x 23x43 cm
Weight	< 10 Kg
<b>Options</b>	
Vacuum pump and adapters	✓
6-band auto-alignment module	✓

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**Lytid**  
 Empower your application

# Characteristics of the equipment: TeraCascade 2000 with all options

**Lytid's** core technology is the terahertz quantum cascade laser or THz QCL. QCLs are electrically pumped unipolar semiconductor lasers. Their operation mechanism differs fundamentally from standard semiconductor diodes as they exploit intersubband transitions in cascaded quantum well structures to generate terahertz radiation between 2 to 5 THz or 150 to 60  $\mu$  m in wavelength. TeraCascade 2000 is the 2nd generation of THz laser source based on state-of-the-art Quantum Cascade Laser technology, providing up to six discrete frequencies with mW level output power.

**TeraCascade2000** is a compact plug-and-play system which can include up to six QCL chips delivering six different frequencies. Seven available frequencies to date are 2.5, 2.9, 3.3, 3.5, 3.8, 4.2 and 4.7 THz. The delivered power depends on each frequency and a maximum output power can reach up to 7.5 mW.



Fig 1. TeraCascade2000

## Available QCLs and working regime

Table 1 resumes the available QCLs chips and their specifications. Each QCL emits a discrete frequency, with a spectral width of few GHz, and typical values of output power are shown in figure 2. All available chips to date provide single-mode emission and can work in CW regime. QCW (quasi-CW) regime is also obtained by modulating the current supply of the QCL.

Frequency (THz)	Mode	Min. power (mw) CW regime	Typical power (mW)
2.5( $\pm$ 0.1)	Single	1	4
2.9( $\pm$ 0.1)	Single	1	1
3.3( $\pm$ 0.1)	Single	1	2.5
3.5( $\pm$ 0.1)	Single	1	7.5
3.8( $\pm$ 0.1)	Single	1	5
4.2( $\pm$ 0.1)	Single	1	1.25
4.7( $\pm$ 0.1)	Single	1	6

Table 1 Available QCLs and their specifications

High performance of this source is attained thanks to a significant cooling of the QCL chips while maintaining an exceptional compacity of the system. In this latest generation of TeraCascade source, the cooling process is achieved within a semi-permanent vacuum chamber. The high-level vacuum allows customers to perform cooling process directly, simplifying the daily use.

THz QCLs operate at cryogenic temperature (around 40 K). To achieve cryogen-free cooling in our TeraCascade2000 series, we use highly reliable Stirling engines developed for space programs. The QCLs are mounted on a cold tip, integrated in a cryostat, that is cooled to 40 K, by the space-qualified, cryogen-free Stirling engine. Stirling motor provides a suitable condition for QCL emission. The motor is included in the housing of the source, resulting in an ultra-compact (23 cm x43 cm, <10kg) design. Only a small place on the optical table is required for installation.

The cooling procedure as well as the laser switching on procedure are fully automated: TeraCascade2000 is ready to be used in about 20 minutes. Complete control of the source is achieved via dedicated software through USB connection, ensuring easy and plug-and-play use. Through dedicated software, user can choose the desired output frequency among the six options by a simple click. The fast switching between different frequencies ensures flexibility of the laser emission. All QCL chips proposed for TeraCascade 2000 can work in CW regime, and the modulation frequency can be tuned directly via the software.

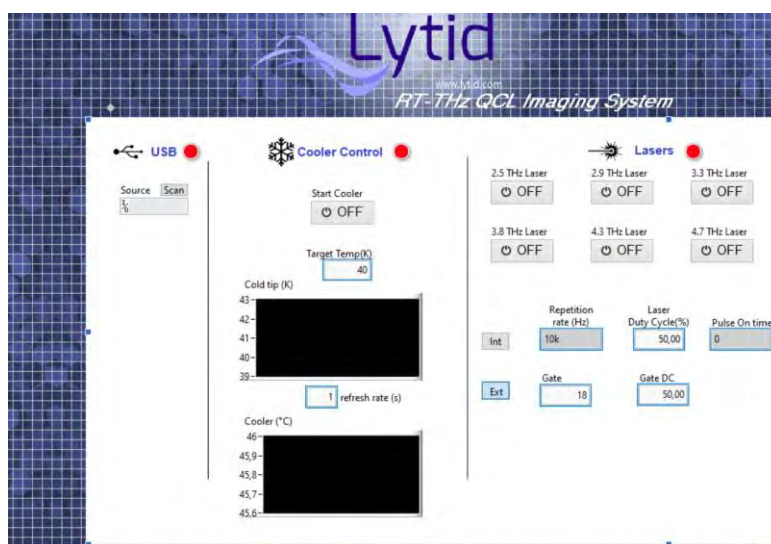


Fig 2. Software of TeraCascade2000

## Connections

All necessary connections are included for easy integration of TeraCascade into a setup of end-users. A USB connector can be found on the rear panel of TeraCascade 2000, allowing to communicate with PC for parameter setting. The source can work in master/slave mode. In particular, "Laser in" can connect an external signal generator (e.x. Avtech pulse generator) directly to QCL chips, making it possible to further boost laser performance by taking advantages of high-end high-speed signal generator. A faster modulation and extremely stable laser emission is achievable then.

## Auto-alignment module

The auto-alignment module is a complementary tool for automating and optimizing the emission from Lytid's multi-QCL source, TeraCascade2000. The latter is an ultra-compact THz source allowing for integration of up to six QCLs for narrow band tunable emission in the THz range. Each QCL's emission is centered at a specific frequency within 2 and 5 THz. The QCLs, manufactured on a dedicated chip, are integrated on a 3\*2 matrix support placed in the vacuum chamber and the QCLs

are separated by few millimeters. Since different QCLs are spatially separated, laser emission occurs at different position for different QCLs within the same source. Moreover, QCL emission is naturally divergent.

In order to spatially auto-align and collimate the laser emission and thus fully exploit the potential of TeraCascade2000, Lytid designed the auto-alignment module. This system provides collimation and stabilization of THz emission from different QCLs. No realignment is required when switching frequencies: thanks to the auto-alignment module, alignment is maintained for different QCLs emission. The auto-alignment module is remotely controlled by the dedicated software of TeraCascade 2000 and it is totally transparent for users. Once a user selects a frequency on the software, auto-alignment module will get the information and change the position automatically to ensure the collimated beam stay at the same position. As a result, alignment and beam shaping are preserved when sweeping frequencies.

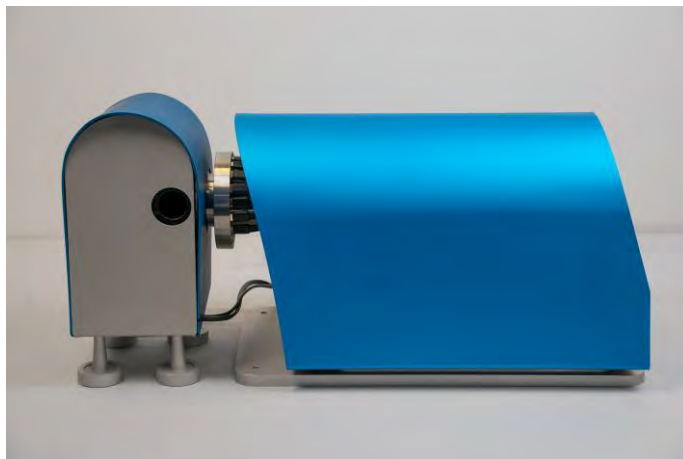


Fig3. TeraCascade 2000 with auto-alignment module

Figure 4 shows different frequency's beam profiles after transmission through the auto-alignment module and a focusing lens captured using our TeraLens and a micro-bolometric THz camera. As expected, the beams are aligned at the same output position. Furthermore, one can clearly see the effect of the spot size with varying emission frequency. Given the focal length of the focusing lens, for increasing frequency the beam size decreases, being proportional to the wavelength.



Fig 4. Measurement of focused beam for six different frequencies, after the auto-alignment module

# Application note

## Beam characteristics

The Tera Cascade QCL source provides a high power, highly coherent and quasi-gaussian laser beam. The latest, being a critical criterion for imaging, beam shaping or other sensing techniques, is detailed in this application note.

The following characterization have been realized in a non-controlled environment displaying temperatures variations higher than 1°C, variation of the hydrometric level up to 5% over the typical measurement's times and ambient lightning in order to reproduce typical operating conditions.

The following measurements have been performed using two optical setups. The first one (see figure 1.a) consist of a  $\Phi 1''$  f/1 coated HRFZ-Si lens for the beam collimation and a  $\Phi 1''$  f/2 coated HRFZ-Si lens for focusing while two  $\Phi 2''$  f/1 golden parabolic mirrors are used for the second one (see figure 1.a), leading to higher focusing angle and so spot size.

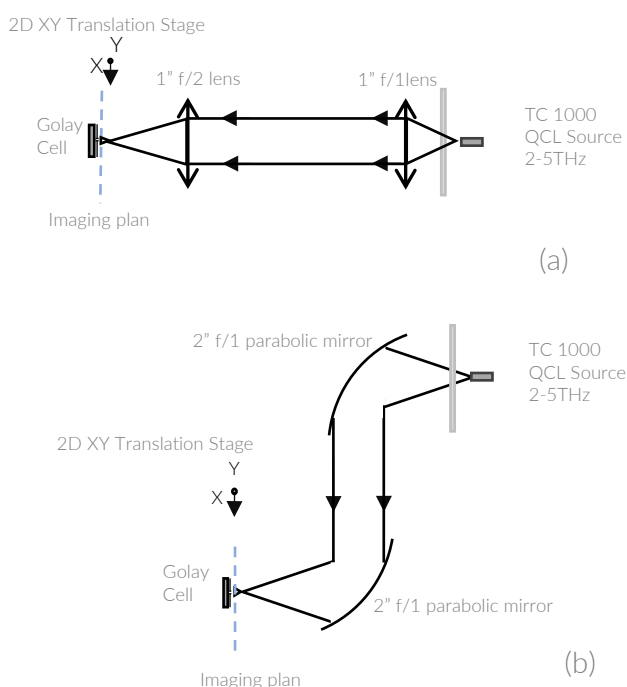


Figure 1 Optical setups schematics

A sensitive Golay cell detector, with a pinhole aperture, mounted on a motorized 2D translation stage for raster scan, is placed behind the optical setup around the focus point. A lock-in amplifier is used to recover proper signals and sensitive amplitudes variations at each point measurement over the area of interest.

### Near gaussian beam profile of the focused beam

A perfect gaussian beam intensity distribution profile is dictated by the following equation.

$$I(r) = I_0(z)e^{\frac{-2r^2}{w^2(z)}}$$

The beam radius,  $\omega(z)$ , element of interest in this note, is defined as the distance for which the electric field amplitude is decreased by a factor of  $1/e$  and so the intensity by a factor of  $1/e^2$  as illustrated on Figure 2.

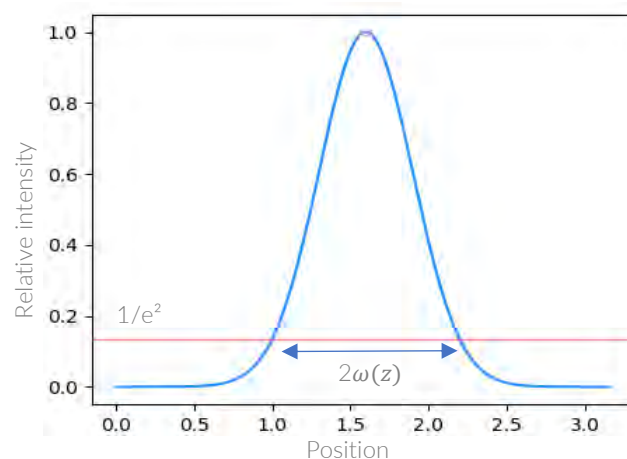


Figure 2 Theoretical gaussian beam distribution

At the optimum focalization position, the beam spot size is minimal and called the waist radius,  $\omega_0$ .

The following figures display the 2 dimensions beam profiles at the waists of the two optical setups as well as their respective cross sections



completed with their theoretical gaussian profiles.

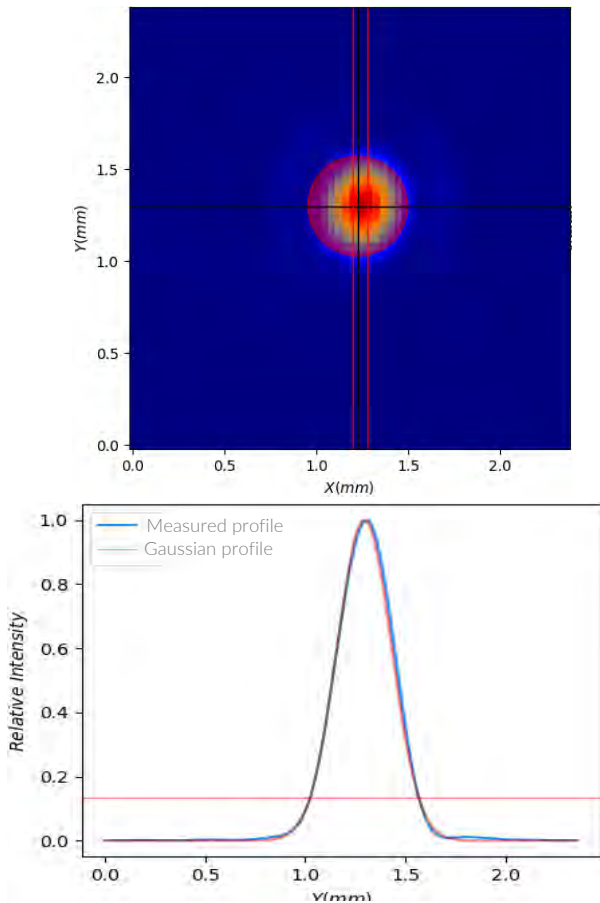


Figure 4 Beam profile at the lenses optical setup's waist

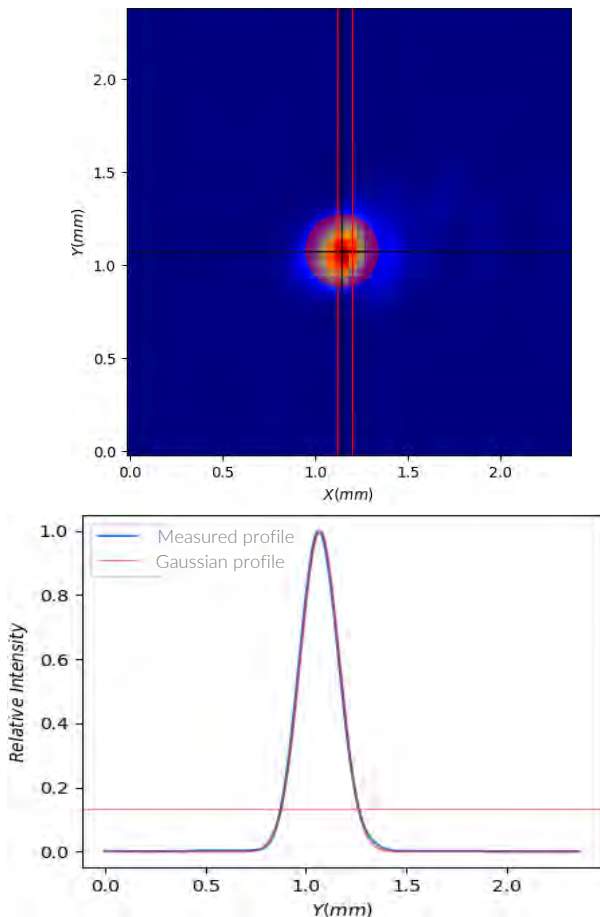


Figure 3 Beam profile at the parabolic mirrors optical setup's waist

A 0.27mm waists radius have been obtained for the lens setup, while, thanks to the larger focusing angle, a  $1/e^2$  radius of 0.19mm is reached using the parabolic mirrors optical setup.

### Gaussian beam propagation

Beside the spot profile study, a gaussian beam follows a proper propagation scheme. In the case of a perfect first order gaussian beam, its  $1/e^2$  radius along the propagation direction,  $z$ , is

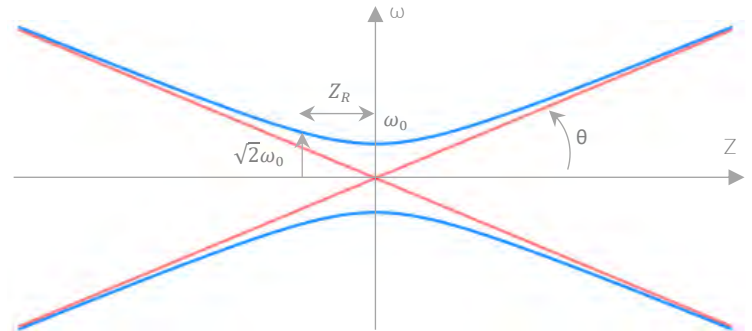


Figure 5 Beam diameter propagation

dictated by the following equation and is illustrated in Figure 4.

$$\omega(z) = \omega_0 \sqrt{1 + \left(\frac{\lambda z}{\pi \omega_0^2}\right)^2}$$

The propagation proprieties of a gaussian beam can dictate the optimum spot dimensions that can be achieved using a source according to a given optical setup.

The Rayleigh distance  $Z_R$  is the distance from the waist for which the radius has been multiplied by a factor of  $\sqrt{2}$ . It gives an order of magnitude of the range for which the beam keeps a relatively constant diameter and can be expressed as follows:

$$Z_R = \frac{\pi \omega_0^2}{\lambda}$$

A direct link between the far field divergence of the beam ( $\theta$  for  $z \gg Z_R$ ) and its waist radius (minimum radius) can also be derived and is given by the following equation.

$$\theta = \frac{\lambda}{\pi \omega_0}$$

In the case of non-first order gaussian beams or imperfect gaussian beams, a quality factor  $M^2$  is introduced in order to account for the higher order diameters that are given by  $\omega_{mn}(z) = M \omega_{00}(z)$  with  $M$  constant. The beam radius propagation equation is then changed as follows:

$$\omega(z) = w_0 \sqrt{1 + \left( \frac{M^2 \lambda z}{\pi \omega_0^2} \right)^2}$$

The  $M^2$  factor is given by the ratio of the measured divergence angle with respect to the theoretical angle calculated from the measured waist size.

$$M^2 = \frac{\theta}{\frac{\lambda}{\pi \omega_0}}$$

Knowing the  $M^2$  factor of a source, it is then possible to derive the minimum spot size on an optical setup for a given divergence and vice versa.

The two following figures display the results for the  $M^2$  factor measurements performed using the TeraCascade 1000 series 2.5THz chip with both optical setups. The raw measurements points have been completed by the theoretical propagation profile that take into account their respective calculated  $M^2$  factors.

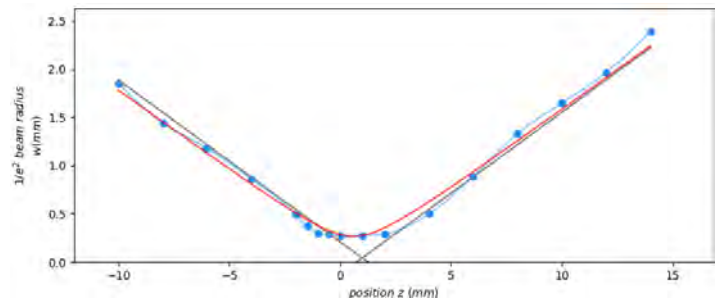


Figure 6 Beam propagation for the lenses optical setup

In the case of the lenses optical setup, the  $M^2$  factor of 1.17 for a divergence of 166mrad ( $9.5^\circ$ ) ensures a quasi-diffraction limited beam, highly suitable for high quality imaging systems or sensing setups and proper beam shaping.

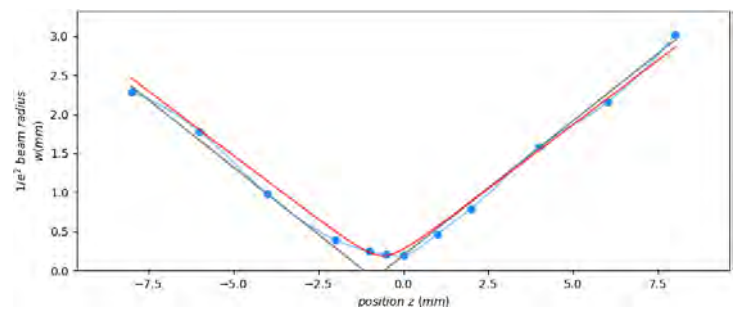


Figure 7 Beam propagation for the parabolic mirrors optical setup

The higher  $M^2$  factor of 1.62 obtained by the mirror optical setup could be explained by the larger focusing aperture of 331mrad ( $19^\circ$ ) used in this setup, leading to much more sensitive alignment requirements.

# Application note

## Laser stabilisation and stability in QCW mode

The Plug&Play aspect of the TeraCascade 1000 ensures a short laser output power stabilization time to allow the user to expect a highly stable laser soon after it has been switched on. Moreover, a high level of stability over long time spans is obtained, with deviation levels lower than 1% over hours.

The following characterizations have been realized in a non-controlled environment displaying temperature variations higher than 1°C, variations of the hydrometric level up to 5% over the typical measurement's times and ambient lightning in order to reproduce typical operating conditions.

A calibrated THZ 20 Pyroelectric detector from Sensor und LaserTechnik (sensitivity of 65.9 V/W calibrated at PTB, Berlin) paired with a collection HRFZ-Si lens aligned at the output of the laser have been used to perform those measurements on a 2.5 THz QCL chip. A lock-in amplifier is used to recover proper signals and sensitive amplitude variations.

- Emission scheme in QCW Mode

In order to reach high performances levels with the TeraCascade 1000 QCL chips, a Quasi Continuous Wave (QCW) driving signal is generated thanks to a pulsed square signal at high frequency (typically around 10 KHz) with an adjustable duty cycle (see figure 1). For most kind of THz thermal detector, this modulation frequency remains completely un-detectable, therefore, tuning the duty cycle parameter only sets the averaged emitted power.

An overmodulation of typically 5-1000 Hz is then used to electrically chop the optical signal into a square signal (fixed 50% duty cycle).

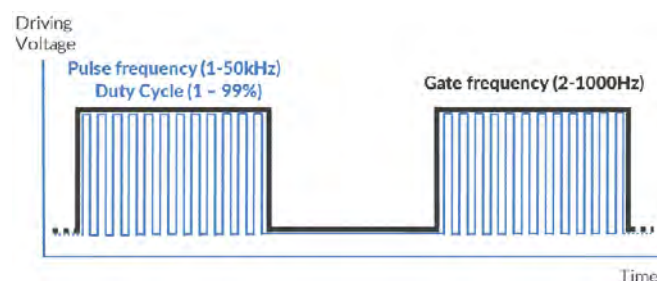


Figure 1 Driving signal scheme for QCL chips in QCW mode

- Stabilization characteristics

The TeraCascade 1000 source reaches instantaneously a nominal output level once turned on without gradual rise time. A short oscillatory stabilization time yet needs to be taken into account to reach a perfectly stable regime (see figure 2 below that displays a typical output power evolution during the stabilization phase).

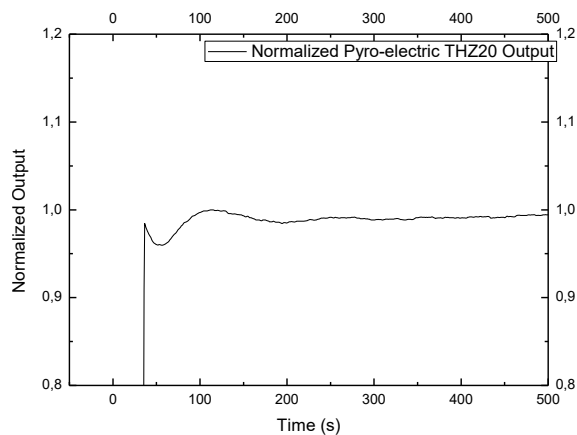


Figure 2 Stabilisation regime for a 50% duty cycle sub-modulation corresponding to 1.7 mW output power on a 2.5 THz QCL

The following table indicates the typical duration of this oscillatory phase as a function of the duty cycle and the corresponding emitted power.

Specifications		TC1000
Duty Cycle	Emitted power	Stabilisation time
10%	0.5 mW	150 s
25%	1.1 mW	200 s
50%	1.7 mW	300 s
80%	2.2 mW	2000 s

The the stabilization time increase regarding the emitted power is due to the longer thermal stabilization of the cryogenic cooling system. Indeed, QCL emission power is highly sensitive to the operating temperature of the chip. The larger the required optical power, the more heat will be generated by the QCL chip that needs to be overcome by the close loop cooling system to stabilize the cold tip temperature.

Nevertheless, power fluctuations during this stabilization phase should not exceed 10% of the nominal emitted power.

- High stability performances

Once the stabilization phase is completed, the stability of the TeraCascade 1000 enables any sensitive measurement over long periods of time thanks to very low fluctuation levels in the emitted power. Indeed, the TeraCascade 1000 maintains nominal power deviations lower than 1% over 1 h and lower than 2% over 12 h in a standard non-controlled environment.

The signal obtained from a typical stability measurement of the laser output power is showed in figure 3 and have been performed on a 2.5 THz QCL chip.

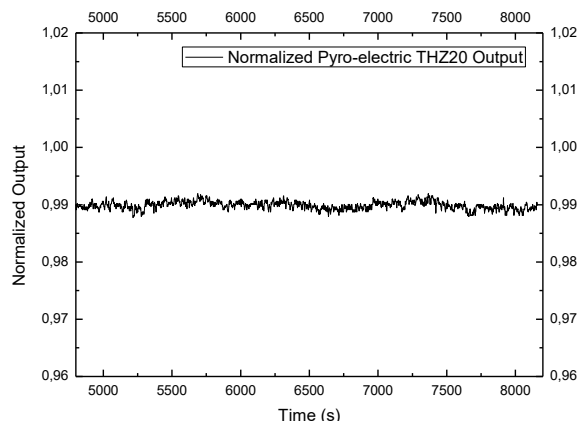


Figure 3 Stable regime for a 25% duty cycle sub-modulation corresponding to 1.1 mW output power on a 2.5 THz QCL

Typical values for the absolute variation over one hour as a function of the duty cycle and the corresponding output powers are displayed in the table below.

Specifications		TC1000
Duty cycle	Emitted power	Stability deviation over 1h
10%	0.5 mW	0.55%
25%	1.1 mW	0.27%
50%	1.7 mW	0.42%
80%	2.2 mW	0.63%

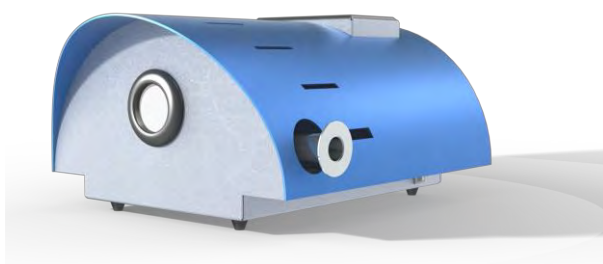
This reliability is ensured by the accurate thermal stabilization capabilities of the integrated Stirling Engine cooling system and the long-term stability of the power supply when used under normal operating conditions.

# Technical note

## Presenting the auto-alignment module

The auto-alignment module is a complementary tool for stabilizing and optimizing the emission from Lytid's multi-QCL (Quantum Cascade Laser) source, TeraCascade1000.

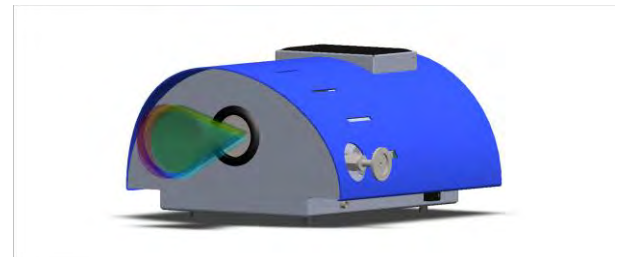
The latter is an ultra-compact THz source allowing for integration of up to six QCLs for narrow band tunable emission in the THz range. Each QCL's emission is centered at a specific frequency within 2 and 5 THz.



*Figure 1 TeraCascade1000 : multi-QCL THz source*

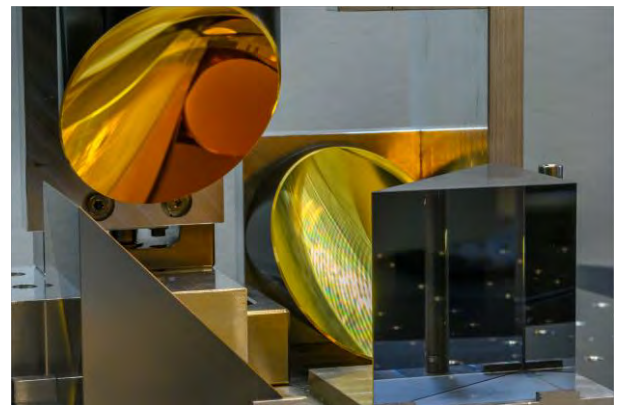
Each QCL being manufactured on a dedicated chip, these integrated on a 3\*2 matrix support, the laser emission occurs at different position for different QCLs within the same source. Note that emission from different QCLs is not simultaneous. Moreover, the emission from a QCL is naturally divergent.

The source is a powerful tool of multi-band THz emission. However, its intrinsic multi-laser architecture imposes an added complexity to those experimental setups requiring simple and fast switching between the different frequencies offered by the source.



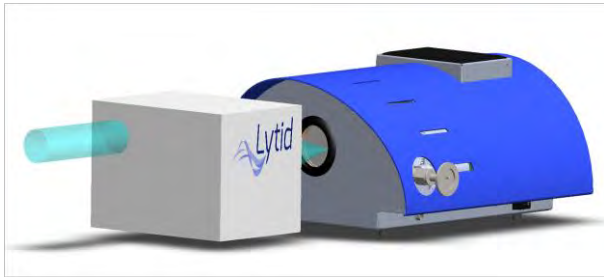
*Figure 2 Shifted and divergent emission at six different frequencies of TeraCascade1000*

In order to spatially stabilize and collimate the laser emission and thus fully exploit the potential of TeraCascade1000, Lytid designed the auto-alignment module.



*Figure 3 Detail of auto-alignment module*

This system provides collimation and stabilization of THz emission from different QCLs. No realignment is required when sweeping frequencies: thanks to the auto-alignment module, alignment is maintained for different QCLs emission.



*Figure 4 Emission of TeraCascade1000 with the auto-alignment module integrated at the output of the source*

The auto-alignment module is remotely controlled by a dedicated software. The user chooses the desired emission frequency through the TeraCascade1000 touch screen. The same value is entered to the driving software of the auto-alignment module. The latter would ensure collimated and stabilized output, whatever frequency the user might choose.

As a result, alignment and beam shaping are preserved when sweeping frequencies.



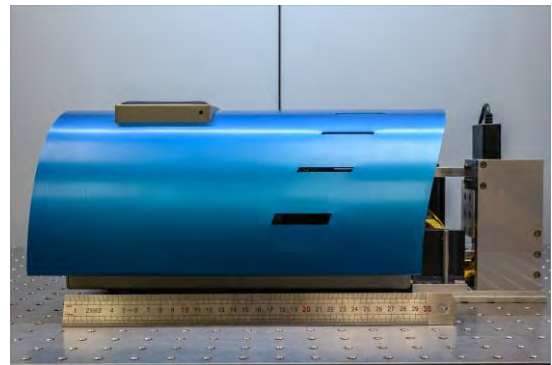
*Figure 5 Measurement of the beam profile for three different frequencies, after the auto-alignment modules and a focusing lens*

Figure 5 shows different frequency's beam profiles after transmission through the auto-alignment module and a focusing lens. As expected, the beams are aligned at the same output position.

Given the focal length of the focusing lens, for increasing frequency the beam size decreases, being proportional to the wavelength.

The auto-alignment module allows to speed up applications where multi-frequency emission is required and relieves the user from time-consuming re-alignment procedures.

In addition, integration compactness (only 125 x 133 mm) of the auto-alignment module and full automation grant a simplified user experience.



*Figure 6 TeraCascade1000 with integrated auto-alignment module at its output.*

Beside the TeraCascade1000 optical handling simplification, the versatility of this module is ensured by the broadband design for multi-frequency uses and its customizable output components. The modular beam collimator allows for different output profiles dimensions thanks to 1/2" up to 3" diameter beam shaping optics.

# Terahertz pyroelectric sensor

## ➤ TeraPyro

A high-performance solution for THz sensing

High responsivity (up to 2 kV/W) and low NEP

Broad spectral range from 0.1 - 30 THz

Interchangeable pre-aligned optics

High quality THz integrated optics

Responsivity and bandwidth switch



The **TeraPyro sensor** is a compact and highly sensitive device, based on the combination of a high-quality absorbing black coating, paired with a  $\text{LiTaO}_3$  pyroelectric crystal. The broad absorption range of the coating allows the use of this sensor over a large spectral range (from 0.1 to 30 THz). The high sensitivity and low NEP offer no compromise on performances. The integrated, prealigned, high quality THz optics based on AR coated Si-lenses ensures

maximized optical coupling to the sensor. The highly modular optics allow three configurations: bare sensor, collimated input or focused input with 50 mm working distance. A responsivity switch allows to gain in response time for faster measurements. A BNC output ensures fast and standard connectivity for data recovery. The sensor operates on a common +/-12 V DC power supply.



#### Connection:

- ✓ BNC output connection
- ✓ +12/-12 V DC Power supply

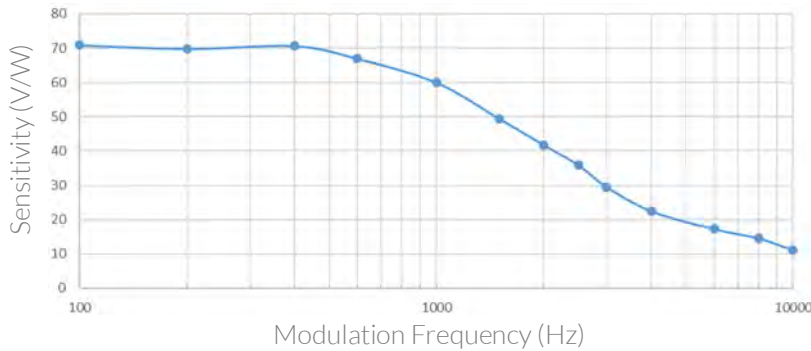
#### Plus

- ✓ Interchangeable optics
- ✓ Sensitivity selection switch  
>3 positions: High, Medium, Low

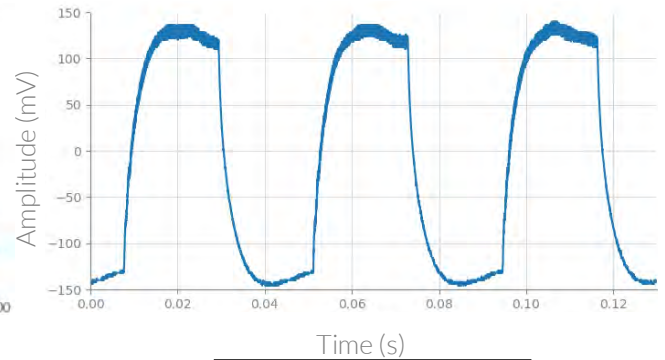
#### Performances

- ✓ Stability: <1% over 1h
- ✓ SNR on lock in: > 300
- ✓ Detection up to 2.5 kHz mod.

Sensitivity on low gain channel



Typical waveform



#### Features :

- 3 responsivity switch for optimized gain and response time
- High quality HRFZ-Si THz optics with AR coating or broadband Zoenex polymer optics
- Modular optics
  - Bare sensor
  - Collimated input
  - Focused input with 50mm working distance
- Standard M4 optical post assembly

#### Applications :

- THz sensing
- High definition imaging
- Optical sources characterization
- Power measurements

Specifications	TeraPyro		
<b>Optical data</b>			
Frequency range	From 0.1 to 30 THz		
Wavelength	From 10 to 3000 um		
Maximum power density	50 mW/cm <sup>2</sup>		
Noise equivalent power	1.6 nW/(Hz) <sup>1/2</sup>		
<b>Responsivity switch</b>			
	High	Medium	Low
Sensitivity at *2.5 THz	1.8 kV/W	390 V/W	70 V/W
Rise time	80 ms	10 ms	1.5 ms
Maximum chopper frequency	15 Hz	150 Hz	2.5 kHz
<b>Options</b>			
Calibration service	✓		
Optical collection lenses	✓		
Power supply connector	✓		
Optical post assembly	✓		
<b>Dimension and weight</b>			
Working distance	50 mm		
Sensor area	∅ 5 mm		
Diameter	67 mm		
Length	125 mm		
Weight	300 g		

Lytid SAS  
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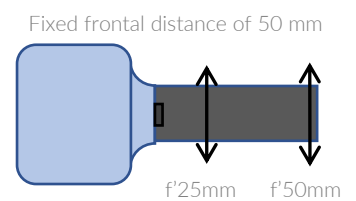
## Optical operation instructions

The TeraPyro unit is provided with a set of 2 lenses, mounted in their respective optical tubes, in order to facilitate the detector's use in different optical configurations. The user should not try to remove the optics from their respective optical tubes to preserve the integrity of the alignment and to avoid any damage to the optics.

The TeraPyro sensor can be used in the following three optical configurations:

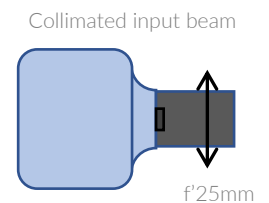
- Fixed Working distance of 50 mm:

Working with fixed frontal distance will require the installation of the two lenses in front of the sensor. In order to work in this configuration, the user should first mount the  $\Phi 1''$ -25mm focal length ZEONEX lens mounted in its optical tube on the TeraPyro mechanical mount and then add the 1''-50mm focal length ZEONEX lens mounted in optical tube



- Collimated Input.

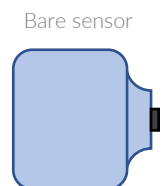
Working with a collimated input beam will require the installation of a single lens in front of the sensor. In order to work in this configuration, the user should mount the  $\Phi 1''$ -25mm focal length ZEONEX lens mounted in its optical tube on the TeraPyro mechanical mount.



- Bare sensor

When a single point detector is needed, or when working with a focalizing beam, the bare sensor configuration is the most suitable. In order to work in this configuration, the user should remove lenses tube from the mechanical TeraPyro unit.

Due to the high mechanical sensitivity of the detector, the user should not, at any time or under any circumstances touch or bring any object in contact with the sensitive part of the detector when handling the TeraPyro sensor in this configuration.



# Application note

## Sensitivity and Bandwidth Selection

### Technical Notes

The TeraPyro sensing device is based on an absorbing black coating deposited on top of a 2mmx2mm LiTaO<sub>3</sub> pyroelectric sensitive crystal. Absorbed THz radiation induces thermal variations in the black coating which is then converted into electrical signals by the pyroelectric crystal. The absorbing layer's optical typical absorption characteristic is displayed on figure 1.

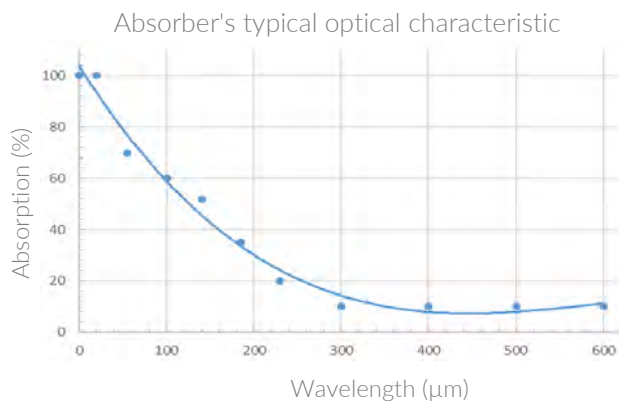


Figure 1 Absorption vs frequency of black coating

The pyroelectric effect generally occurs as minor voltage generation, the high sensitivity of the detector is enabled by the integration of a tunable low-noise op-amp stage located close to the pyroelectric crystal.

The integrated capacitors/resistors for the control of the gain of the amplification stage, selected through the 3-positions switch of the TeraPyro, allows the user to tune the sensitivity and the response time of the detector. The different detection characteristics, depending on the channel, are investigated in this application note.

The following characterizations have been implemented in a non-controlled environment displaying temperature variations higher than 1°C, variations of the hydrometric level up to

5% over the typical measurement times and ambient lightning in order to reproduce typical operating conditions.

A tera pyro sensor, paired with a two collimation and focalization HRFZ-SI lens aligned at the output of the laser have been used to perform those measurements at 2.5 THz for an emitted power of 0.82mW using the TeraCascade 1000 Integrated QCL source. Depending on the measurement, an oscilloscope, a lock-In amplification stage and a spectrum analyzer are used to recover proper signals. A calibrated THz 20 Pyroelectric detector from Sensor und LaserTechnik (sensitivity of 65.9 V/W) have been used for power calibration.

### Emission scheme of TC 1000 in QCW Mode

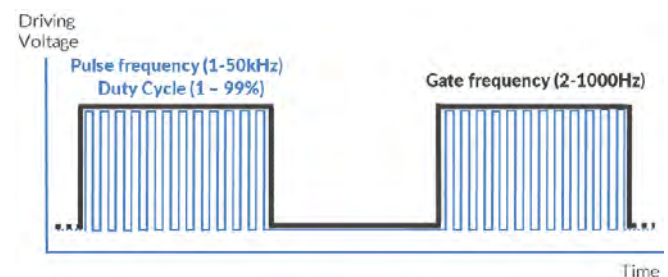


Figure 2 Driving signal scheme for QCL chips in QCW mode

The emission scheme of the source used in those characterizations is an important in order to reach high performances and power levels with the TeraCascade 1000 QCL chips, a Quasi Continuous Wave (QCW) driving signal is generated using a pulsed square signal at high frequency (typically from 10 to 50 KHz) with an adjustable duty cycle (see figure 2). For most THz thermal detectors, this frequency range remains completely un-detectable, therefore, tuning the duty cycle parameter only sets the averaged emitted power.

An exploitable signal for detectors is then obtained by adding a gate signal overmodulation of typically 5-1000 Hz to electrically chop the optical signal into an even square signal (fixed 50% duty cycle).

### Sensitivity selection

The choice of the sensitivity channel among the 3 positions of the TeraPyro sensor, allows for the user, to select a tradeoff between the sensitivity and the bandwidth of the detector. Indeed, due to the amplification stage, the higher the sensitivity, the lower the detection speed and vice versa.

This effect is due to the fact that the rise time of the signal is directly linked to the RC constant that have been set on the amplification stage. Below the recommended maximum chopper frequency for a given switch position, no sensitivity variation will be observed.

Typical scope signals from square modulated waveforms at 2Hz and 23 Hz (with a pulse frequency at 10 kHz and 40% Duty cycle) are respectively displayed in figure 3 and 4 with adequate sensitivity selection (high sensitivity channel à 2Hz and medium sensitivity channel at 23Hz).

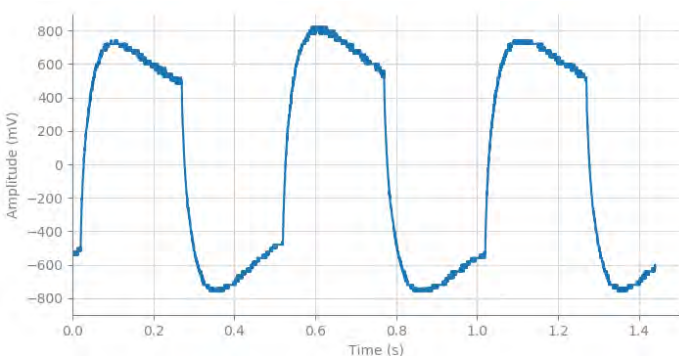


Figure 3 Typical measurement for a 2 Hz square modulation signal in high sensitivity mode

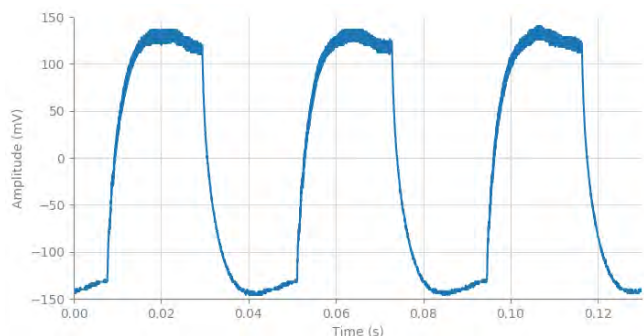


Figure 4 Typical measurement for a 23 Hz square modulation signal in medium sensitivity mode

At higher modulation frequencies, the detection will then be limited by this RC rise time and will give rise an incomplete charge-discharge detection scheme (as showed in Figure 5). The main effect on the detection is the lowering of the sensitivity when increasing the chopping frequency (this effect is highlighted in the High-speed use section of this application note in the case of the low sensitivity channel).

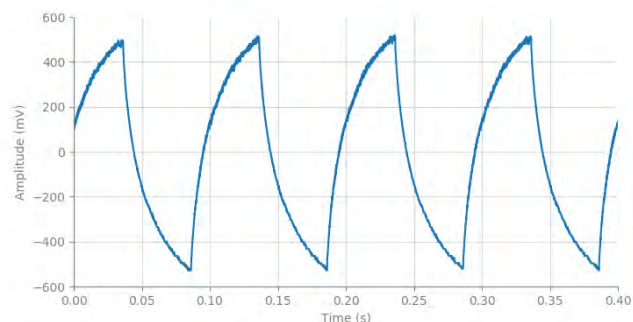


Figure 5 Typical measurement for a 10 Hz square modulation signal in high sensitivity mode

The thermal relaxation of the sensor is noticeable when using the TeraPyro sensor at too low modulation frequencies for a given sensitivity channel. A typical example is displayed on Figure 6 in the case of the use of the medium sensitivity channel for the detection of a signal modulated at 5Hz.

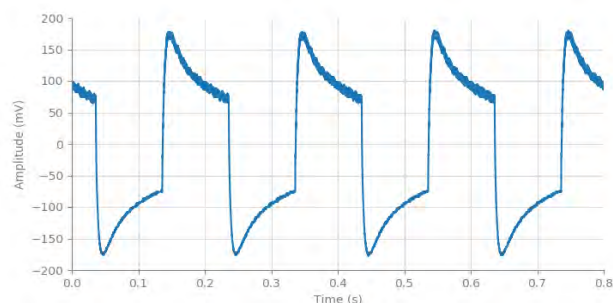


Figure 6 Typical measurement for a 5 Hz square modulation signal in medium sensitivity mode

### High Sensitivity use

On the amplification stage, an open circuit configuration ( $R \rightarrow \infty$ ) could be set and would give access to an extremely sensitive detection at really low chopping frequencies (up to 10kV/W @ 2.5THz for measurements using a few Hz chopping frequency). Nevertheless, the major drawback in this configuration comes from the extreme responsiveness to any external environmental disturbance, from air flow, to temperature changes, minor sound disturbances, vibrations or disturbances from

the operator. This setting is not included in the TeraPyro sensor.

### High speed use

On the other hand, when using the low sensitivity channel of the TeraPyro sensor, very fast detection can be achieved. Indeed, due to the lower RC time constant of the amplification stage, despite the lower sensitivity ( $\sim 70\text{V/W}$ ), detection up to a few kHz chopping frequencies is achievable with an oscilloscope.

Different waveforms have been acquired on the low sensitivity channel at different modulation frequencies from 100Hz to 10 kHz on an oscilloscope, (using a 50kHz sub modulation and 50% duty cycle for an average output power of 0.82 mW). Some of them are displayed in Figure 8. No filtering or additional processing have been applied to those raw oscilloscope signals.

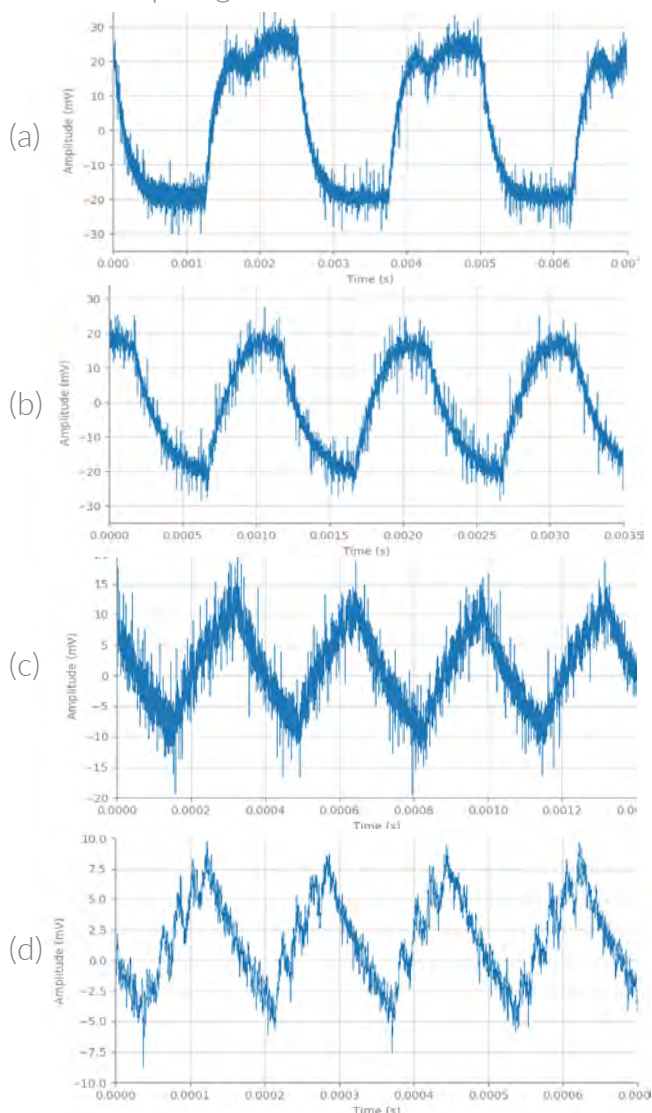


Figure 8 Typical waveform at (a) 400,(b) 1000, (c) 3000, (d) 6000 Hz respectively in low sensitivity mode

The measured peak to peak sensitivity is reported in figure 7 where we can see a constant sensitivity below the recommended maximum chopper frequency (400Hz), and a decrease in responsivity beyond, due to the incomplete charge-discharge detection profile, giving a 3dB bandwidth higher than 2.5 kHz and detectible signal up to more than 10 kHz.

In the previous waveform for a 6kHz Gate frequency, the sub modulation at 50kHz is even noticeable on the rising edge of the signal, when the source emits. This point is issued below in this section.

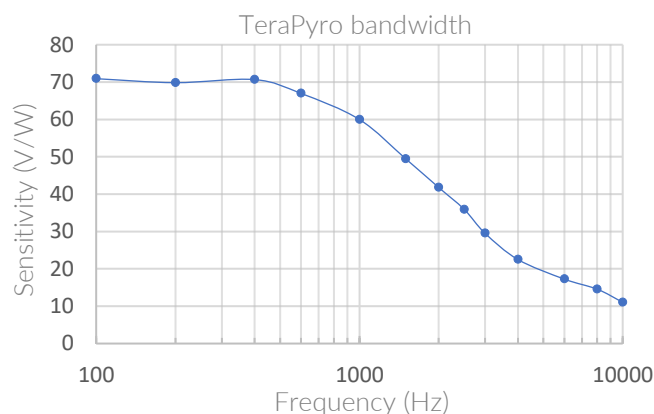


Figure 7 Sensitivity as a function of the gate frequency

Using then more sensitive measurements tools such as spectrum analyzer or lock in amplifiers it is clearly possible to detect signals up to tens of kHz. While Figure 9a and 9b display respectively the gate voltage and the detected time evolution signals, figure 9c represents related spectrum measurement, performed with a spectrum analyzer, for a 5kHz gate modulation with 40kHz pulse frequency. We can clearly identify the gate fundamental frequency and harmonics (odd orders due to the triangular profile of the waveform) as well as the higher frequency pulse fundamental frequency at 40 kHz. Two sideband beating peaks with quite high amplitudes are noticeable at 35 and 45 kHz and originate from the combination of the 7<sup>th</sup> and 9<sup>th</sup> order gate harmonics and a frequency beating between the two fundamentals (gate and pulse frequencies).

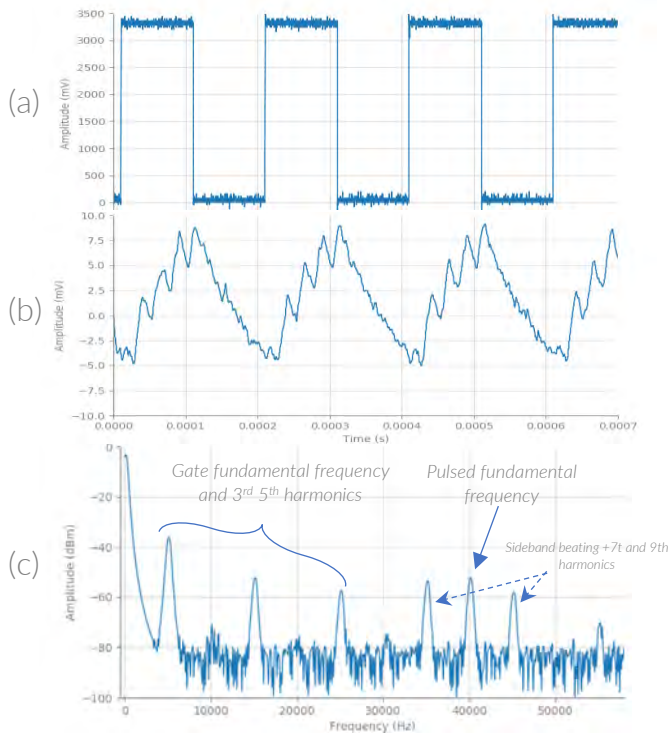


Figure 9 Typical signals for a 5kHz modulation and 40kHz sub modulation: (a) Laser Trigger signal, (b) tera pyro Waveform, (c) related spectrum

An extra filtering step (low pass up to 125kHz) have been performed on the waveform (figure 8b) in order to remove most of the oscilloscope measurement noise and allows a clear visualization of those two components: the combination of the 5kHz main modulation and the high frequency oscillations of the 40kHz sub modulation when the laser is active (rising edge of the triangular signal).

Focusing then on the gate fundamental component, the following powers have been measured at different modulations frequencies

and are represented on figure 10 and giving a -3dB bandwidth at 1.1 kHz. The slight difference with the sensitivity bandwidth might be due to the evolution of the signal waveform from a quasi-square signal at low frequencies to quasi-triangular signal due to the incomplete charge-discharge detection signal at high frequencies.

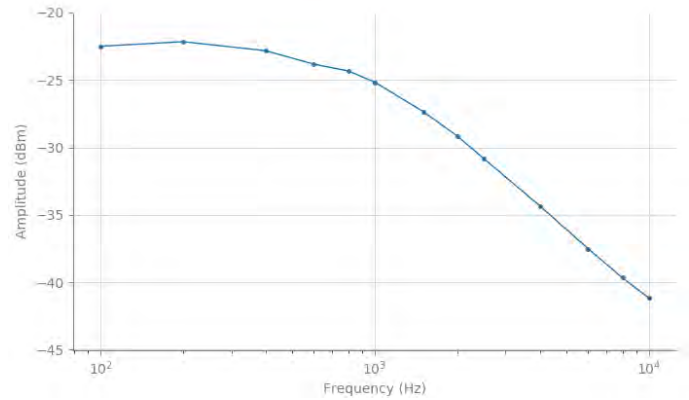


Figure 10 Detected gate fundamental amplitude as a function of the gate frequency

The following table summarizes the different characteristics of the tera pyro sensor for the 3 ranges and especially the recommended modulation frequencies in light of all the elements that have been presented on this application note.

Specifications	TeraPyro		
	High	Medium	Low
Sensitivity switch	High	Medium	Low
Sensitivity at 2.5 THz	1.8 kV/W	390 V/W	66 V/W
Rise time	80 ms	10 ms	1.5 ms
Recommended maximum usage frequency	5 Hz	50 Hz	400 Hz -3dB at 2.5 kHz

# High-versatility real-time THz imaging system

## ➤ TeraEyes-HV

Full-field real-time imaging @ 25 FPS

Ultra high resolution down to 250  $\mu\text{m}$

Multi-spectral THz imaging (2-5THz)

Customizable illumination pattern

1 click optical configuration

Transmission / Reflection imaging

THz Imaging acquisition software



TeraEyes-HV is a high-versatility, real-time THz imaging system, suitable for full-field high resolution applications. Based on Lytid's powerful CW THz source, TeraCascade2000, a multifunctional imaging unit and a focal plane array detection unit, TeraEyes-HV is the ultimate, fully-integrated THz imaging solution. The source provides up to six frequencies in the THz range to satisfy the needs of customer. Integrated auto-alignment module delivers a collimated beam, while providing beam pointing stability after frequency switch. The beam homogenizer included in the imaging unit, ensures a high-quality, homogeneous

illumination area, which can be user customized. The detection unit includes an uncooled microbolometer THz camera and TeraLens, Lytid's high resolution optimized THz imaging lens. TeraEyes also includes a programmable secondary output with a collimated beam for multi-spectral raster scan imaging or sensing outlining the system's versatility. Being an user-friendly, plug and play system, all parameters of TeraEyes-HV can be remotely adjusted by the dedicated PC software, allowing customers to focus on their application.



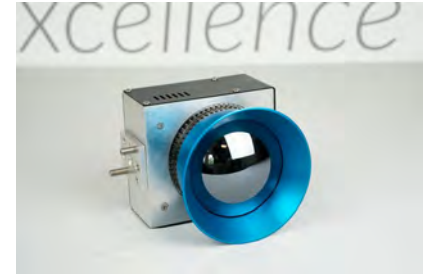
#### THz QCL source

- Multiple frequencies from 2-5 THz
- mW level output power
- Fully-automated cooling system
- Programmable and remote control



#### Imaging unit :

- Customizable homogeneous illumination options
- Auto-alignment module for multi-frequency source
- Single Gaussian beam output option



#### Detection unit

- Uncooled microbolometer camera
- TeraLens with adjustable working distance and depth of

#### Features :

- High resolution (250  $\mu\text{m}^*$ )
- Real time imaging (25 fps)
- Homogenous illumination
- Transmission/ reflection mode
- Multiple frequency option with auto-alignment module
- Compact, fully-integrated units
- Automate operation with dedicated software, ease of use

#### Applications :

- Resolution-demanding imaging
- Real-time & Point-to-point imaging
- Non-Destructive testing
- Quality control
- Tomography & 3D image reconstruction



Specifications	TeraEyes-HV
<b>Source – TeraCascade2000</b>	
Type	THz QCL source
Frequencies (THz)	2.5/2.9/3.2/3.8/4.2/4.7
Output power	2-3 mW typ.
Operation	Fully-automated
<b>Illumination pattern</b>	
Type	-Square, rectangular, linear -gaussian beam
Size	-mm to 8 cm side (OUT1) - collimated or focused (OUT2)
<b>Detection Unit</b>	
Camera Type	Uncooled microbolometer FPA
Pixel Pitch	50 micron
Frame-rate	25 Hz
Detector size	320x240 pixels
THz Objective	TeraLens
<b>Performance</b>	
Resolution	250 $\mu\text{m}^*$ in real-time mode
Imaging	Real-time/Raster-scan
Configuration	Transmission/Reflection

\* achieved at the frequency of 4.7 THz

## PRELIMINARY DATASHEET

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## Millimeter Waves & Sub-Terahertz

From 1GHz to 1 THz / From 300mm to 300um



Sub-Terahertz sources



Sub-Terahertz components



Sub-Terahertz sensors



# Sub-Terahertz source

## ➤ TeraSchottky

Ultra compact, reliable sub-Terahertz source

High power with up to hundreds of mW

Frequency extensions up to 600 GHz+

Fast frequency switching speed

Lightweight : only 800g

Broad tunable range

100% Plug & Play



The TeraSchottky is a low frequency THz source based on state-of-the-art Schottky diodes multipliers chains. The base unit is available at 75GHz and frequency extension at 150, 300 and 600GHz are available for upgrade. With up to hundreds of mW of average output power, TeraSchottky provides the best compromise between tunability and output power on the market

for multiplier-based sources. TeraSchottky is a fully integrated, plug and play system and remotely controlled via a userfriendly software for the best user experience. Derived from European space programs, TeraSchottky guarantees maximum reliability. Lytid's award winning approach to the design of terahertz sources is once again the driving spirit behind TeraSchottky.



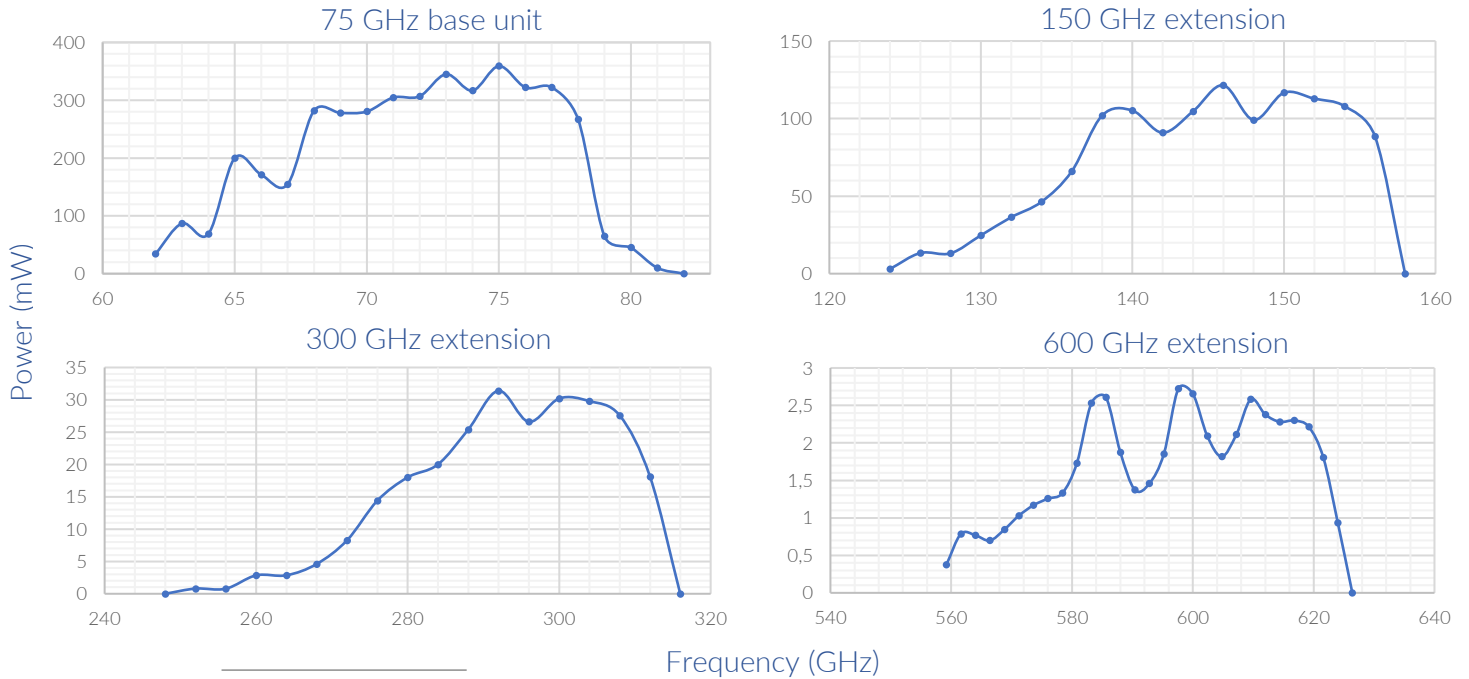
#### Control:

- ✓ Remote with dedicated software via USB

#### Connectivity:

- ✓ TRIGGER: SMA with CMOS 3.3 V level
- ✓ 12 V Power supply

### Typical performances:



### Features:

- Up to hundreds of mW of output power
- Very broad tunable range
- Fast frequency switching
- Easy configuration with the dedicated software
- Fully programmable frequency sweeps, pulse and FM modulations
- Fully integrated & plug and play
- External trigger for: lock-in amplifier, THz cameras, slave mode

### Applications:

- High penetration THz imaging
- Detector characterization
- High resolution THz spectroscopy

Specifications	TeraSchottky
<b>Output data</b>	
Operation	CW / ext. trigger
Modulation frequency	Max. 5 kHz
Frequency switching	4 ms
Tunability	>12%
Control	Remote USB
<b>Power supply and operating parameters</b>	
Voltage	12 V
Temperature range	15 – 25 °C
Power consumption	< 50 W
<b>Dimension and weight</b>	
Height	55 mm
Width	130 mm
Length	110 mm
Weight	800 g

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# Schottky-diode based radar system

## ➤ Sub-THz FMCW Radar transceiver

Ultra compact, reliable sub-THz radar transceiver for NDT applications

High dynamic range up to 100 dB, high measurement rate of 7.6 kHz

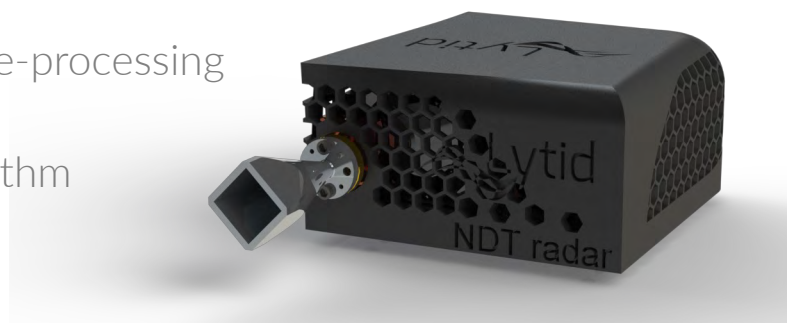
High spatial resolution up to 2 mm, positioning accuracy  $\pm 5 \mu\text{m}$

Integrated ultra-stable linear hybrid-digital PLL

Integrated FPGA-based signal pre-processing

Refractive index extraction algorithm

Monostatic architecture



The FMCW radar transceiver is a sub-THz device based on state-of-the-art Schottky diode technology. Being a FMCW radar (frequency-modulated continuous-wave), it provides both amplitude and phase information contained in reflected signals along with a longitudinal profile, making it an excellent candidate for in-depth sensing. NDT radar has a remarkable dynamic range up to 100 dB, allowing to inspect various geometries from thick samples to absorbent materials. In addition, the high measurement rate (7.6 kHz) of NDT radar matches on-line

quality control requirements for industries, ensuring optimal capabilities. Specifically, tailored imaging module options, scanning kits and dedicated signal processing software, are also available to suit specific applications. NDT radar is a fully integrated, plug and play system and remotely controlled via a user-friendly software, guarantying the best user experience. The combination between excellent penetrating and high imaging resolution achieved by NDT radar makes it a versatile sensing tool.



### Features :

- Compact & reliable FMCW transceiver
- Up to 100 dB dynamics
- Fast measurement rate of 7.6 KHz
- 2 mm spatial resolution in air
- Fully integrated, plug & play
- Custom imaging & scanning modules
- Advanced signal processing software

### Applications :

- In-depth sensing for dielectric materials (Polymers, woods, ceramics, papers, composites, foods, rubber..)
- Volumetric imaging for quality control (Packing inspection, welding defect...)
- Contactless thickness measurement
- Precision positioning
- Material analysis
- Security screening

### Control:

- ✓ Remote with dedicated software via USB

### Connectivity:

- ✓ Power supply: 100-240 V AC
- ✓ Ethernet link

Specifications	FMCW radar transceiver	
Transceiver	Monostatic	
Operation mode	FMCW	
Frequency band	150 GHz	
Dynamic range	Up to 100 dB	
Measurement rate	7.6 KHz	
Positioning precision	< 5 $\mu$ m	
Control	Remote USB	
Power supply	100-240 V AC	
Temperature range	0- 40 $^{\circ}$ C	
Dimension and weight		
H x L x W	25 cm x 25 cm x 10 cm	
Weight	3 Kg	
Extensions		
3D imaging		
Operation mode	Translation stages / robotic arm	
Software	Data visualisation, data processing	
Optics (THz lenses)	2" f= 5 cm	2" f=10 cm
Spatial resolution X/Y	2 mm	4 mm
Thickness measurement		
Thickness range	Sub-mm up to tens of cm	
Accuracy	$\pm$ 5 $\mu$ m	

# Sub-Terahertz components

## ➤ High-power high-bandwidth multipliers

Based on planar GaAs Schottky diodes

High-power components

High bandwidth >12%

300 GHz and 600 GHz

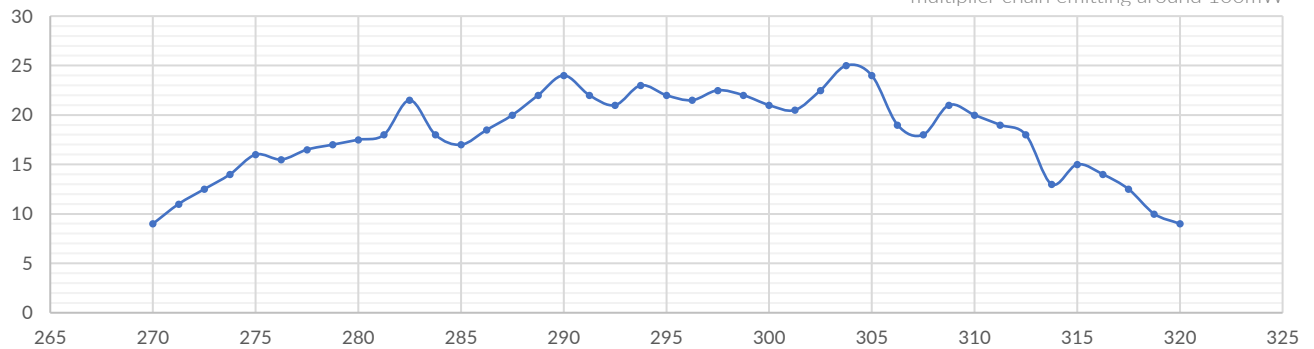


Lytid's range of high power frequency **multipliers** provide state-of-the-art performances across the sub-terahertz band. These frequency doublers are commonly used to extend the frequency range of microwave and mmW sources towards higher frequencies. The doublers are based on planar GaAs Schottky diode technology

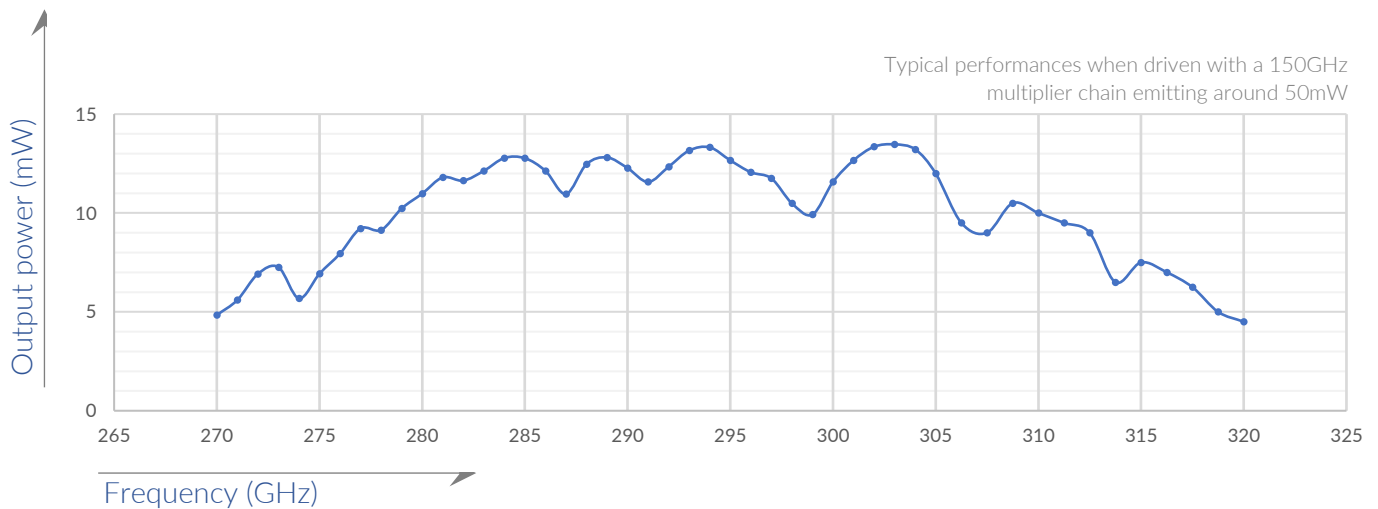
derived from European Space Programs. The frequency coverage of more than 12% of the central frequency and the conversion efficiencies are unmatched on the market. These cutting edge sub-terahertz components will help you extend your current setup by providing unparalleled performances and possibilities.

# 300 GHz doubler

Typical performances when driven with a 150GHz multiplier chain emitting around 100mW



Typical performances when driven with a 150GHz multiplier chain emitting around 50mW



## Features:

- Fullband operation
- Planar GaAs Schottky diode technology
- No mechanical tuners
- Bias required for optimum performances

## Applications:

- Frequency extension of microwave and mmW sources
- Detector characterization in the sub-THz range
- High spectral purity spectroscopy

Technical specifications	300GHz doubler
<b>Electrical data</b>	
Bias	3-6V DC typ.
Connector	SMA
<b>Input port data</b>	
Frequency	135 - 160 GHz
Port	WR6.5 (UG387/UM)
Power	<100mW
<b>Output port data</b>	
Frequency	270 - 320 GHz
Port	WR3.4(UG387/UM)
Power	Typ. up to 25mW
<b>Performances</b>	
Conversion Efficiency	25%

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# Sub-Terahertz components

## ➤ High-power high-bandwidth multipliers

Based on planar GaAs Schottky diodes

High-power components

High bandwidth >12%

300 GHz and 600 GHz

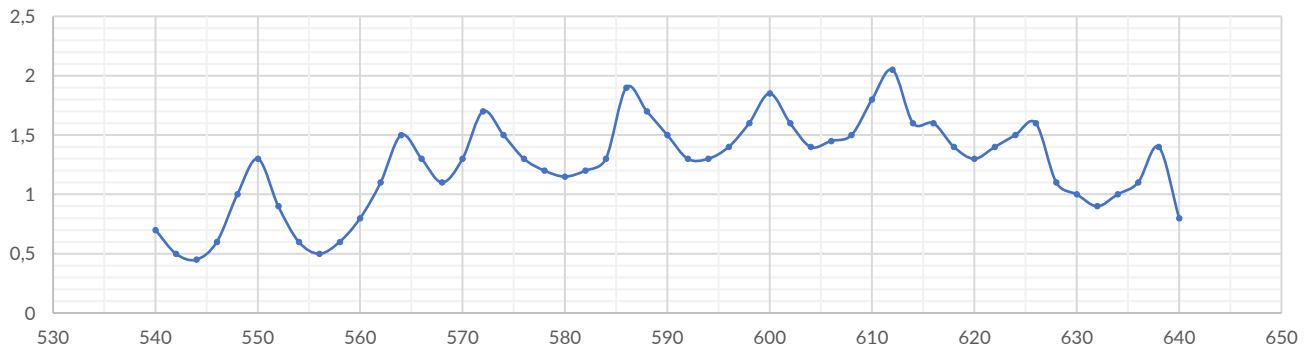


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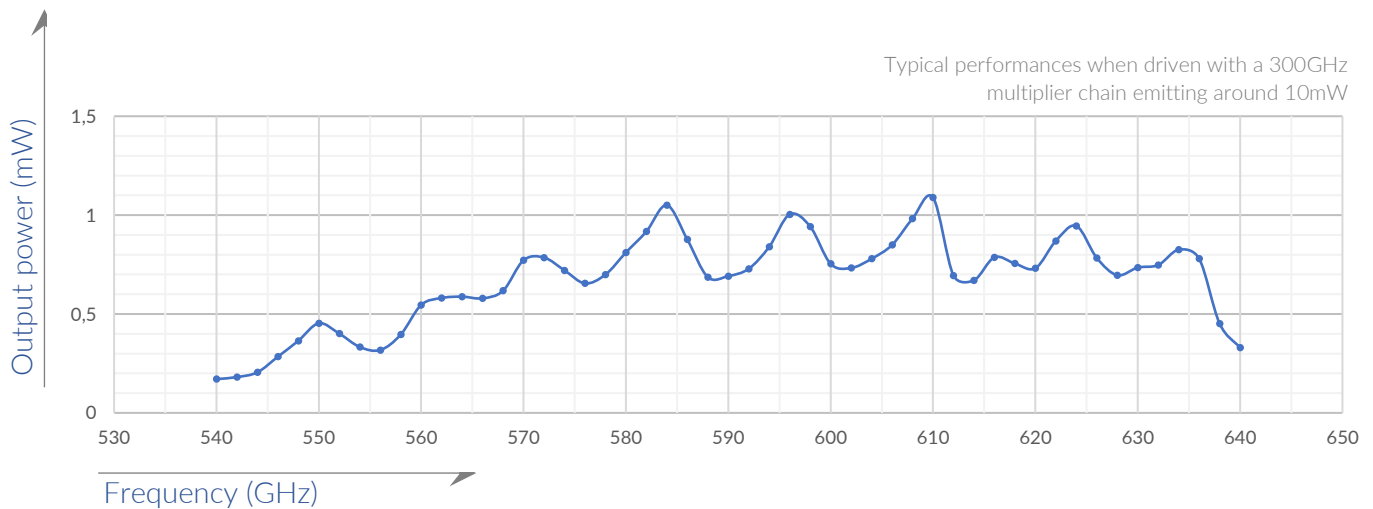
derived from European Space Programs. The frequency coverage of more than 12% of the central frequency and the conversion efficiencies are unmatched on the market. These cutting edge sub-terahertz components will help you extend your current setup by providing unparalleled performances and possibilities.

# 600 GHz doubler

Typical performances when driven with a 300GHz multiplier chain emitting around 20mW



Typical performances when driven with a 300GHz multiplier chain emitting around 10mW



## Features:

- Fullband operation
- Planar GaAs Schottky diode technology
- No mechanical tuners
- Bias required for optimum performances

## Applications:

- Frequency extension of microwave and mmW sources
- Detector characterization in the sub-THz range
- High spectral purity spectroscopy

Technical specifications	600GHz doubler
<b>Electrical data</b>	
Bias	3-6V DC typ.
Connector	SMA
<b>Input port data</b>	
Frequency	270 - 320 GHz
Port	WR3.4(UG387/UM)
Power	<25mW
<b>Output port data</b>	
Frequency	540 - 640 GHz
Port	WR1.5(UG387/UM)
Power	Typ. up to 2mW
<b>Performances</b>	
Conversion Efficiency	10%

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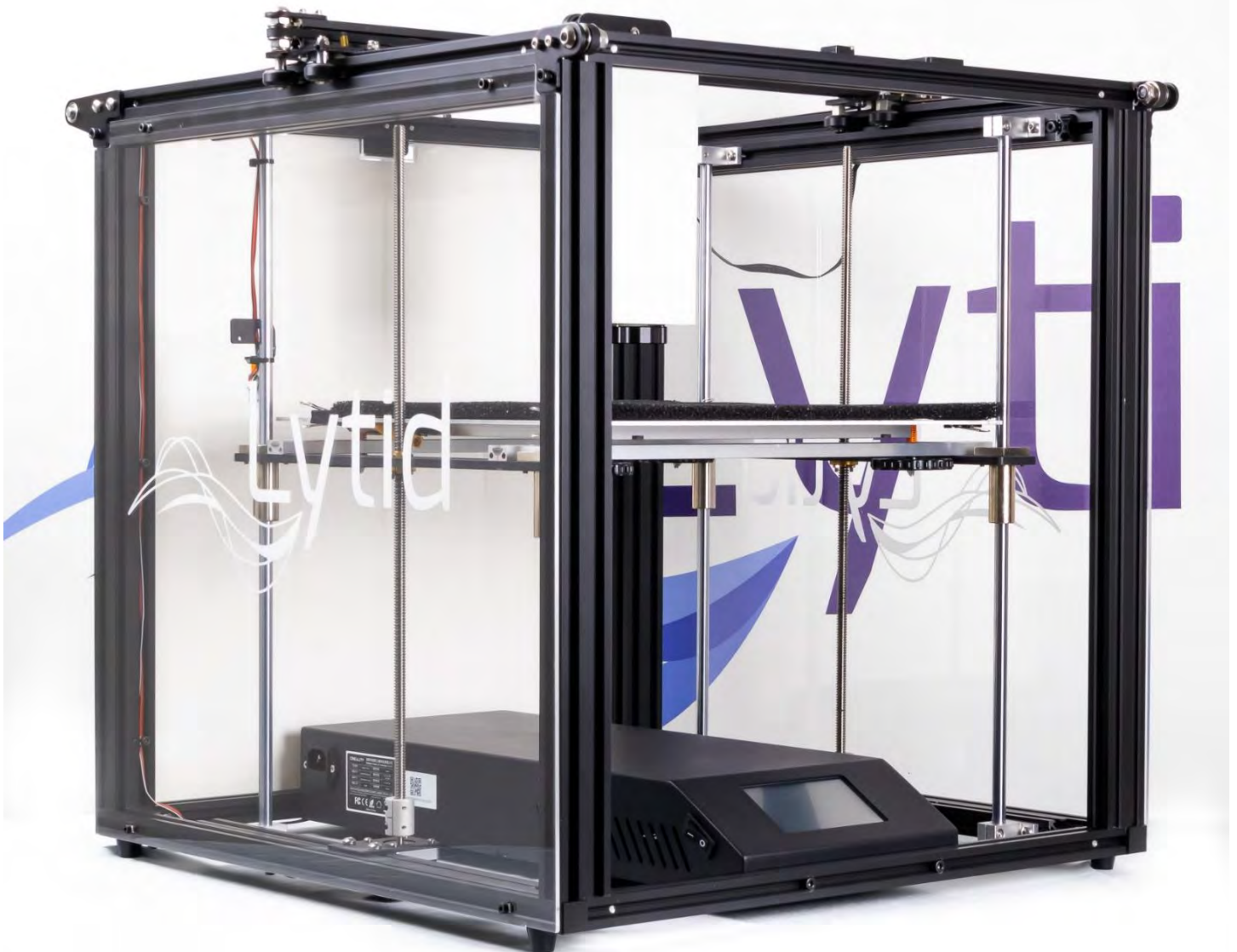




Inspection Product Line

# TeraScan

The non-contact, non-invasive, in-depth 3D imager



# TeraScan: an all-included solution

For an optimal user experience

## Sensors: Radar

120 GHz, 240 GHz & 300 GHz interchangeable FMCW radar sensor for optimized imaging



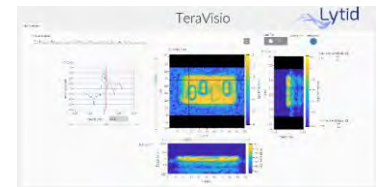
## Frame: X-Y-Z Plotter

Fast and precise automated scanner for eased sample inspection



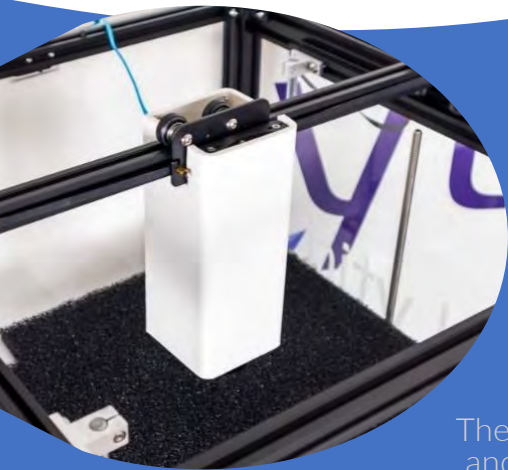
## Software: TeraVisio ® 3D

The only dedicated FMCW radar data explorer and visualization software suite on the market



## Algorithms: High-End Signal Processing

High reliability radar signals processing algorithms for an enhanced and simplified user experience



## See through with 3D THz radar imaging

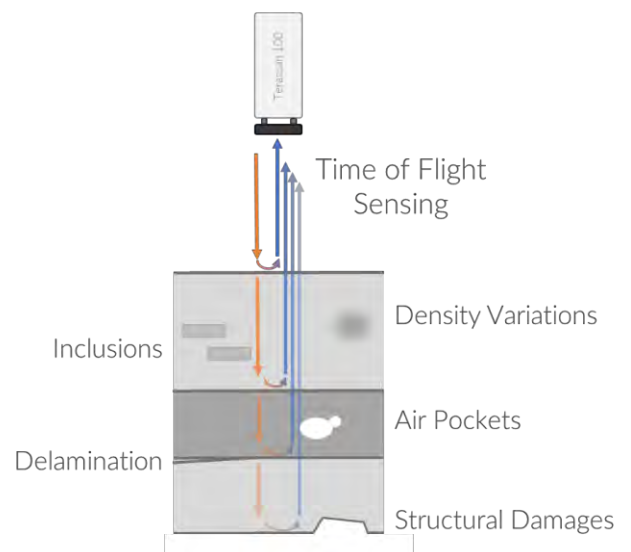
Terahertz radiations gather benefits from IR & microwaves. In addition of their harmless nature, their high penetration capability makes them ideal for in-depth inspection through a large variety of materials, ranging from polymers, to ceramics, woods or fabrics. Such contactless terahertz measurement tools are then naturally unique and promising for NDT inspection.

Through FMCW sensing and its inherent 3D inspection capability with time-of-flight access, the TeraScan product line offers a full volume control capability to ensure the detection and 3D localization of defects and artifacts, thanks to its high sensitivity to subtle materials variations.

Suitable for a variety of challenges and problematics on a large panel of materials, it is a perfect tool for industrial monitoring tasks, during a manufacturing process or along the product's life cycle. Featuring typically up to 60 dB dynamic range, high quality imaging, with millimetric lateral resolution, makes the TeraScan unit a versatile all-around solution for 3D sensing measurement and imaging.

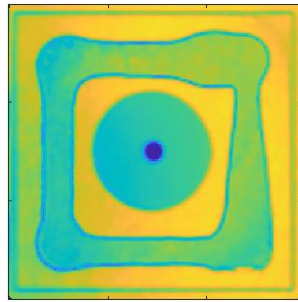
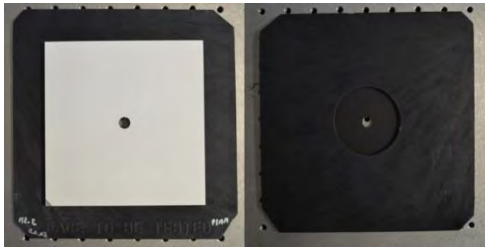
### Highly suitable materials:

Polymers, Composites, Foams, Ceramics, Elastomers, Woods...



# Typical samples and applications fields

## Complex Polymer Structures



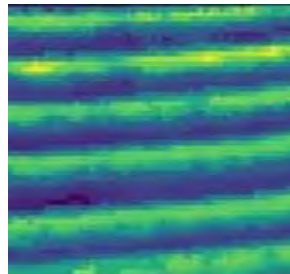
**Type of defects:** Watertightness of a glue seal & defects within polymer plates structure

**Additional:** Sample integrity, defect detection, health monitoring & volumetric metrology

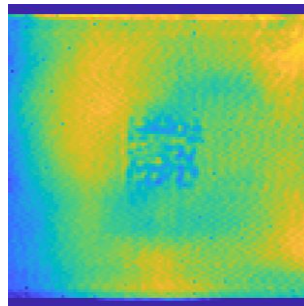
## Wooden Materials and Composites

**Sensing capability:** Density mapping, water content & structural inspection

**Additional:** Inhomogeneities detection, fieldbus node dimensioning & inner structure inspection



## Corroded Protected Metallic Plate



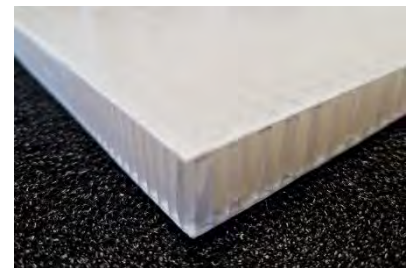
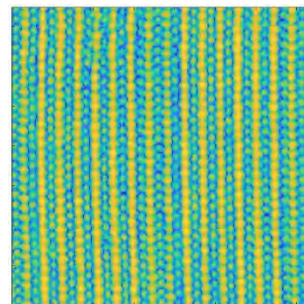
**Type of defects:** Corrosion marks under protective coating

**Additional:** Coatings delamination, impacts marks & metallic surface quality through protective layers

## Honeycomb GFRP Composite Structures

**Sensing capability:** Honeycomb structural integrity & GFRP delamination

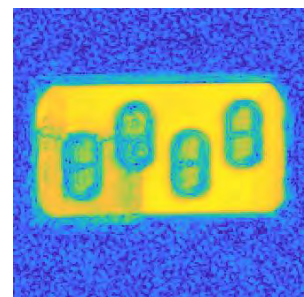
**Additional:** Internal water content, foreign bodies detection & alveoli inspection



## Pharmaceutical Packaging

**Type of defects:** Missing pill within full packaging & Leaflet position

**Additional:** No alteration of the active molecules, internal & external packaging inspection, packaging seals integrity & pills count

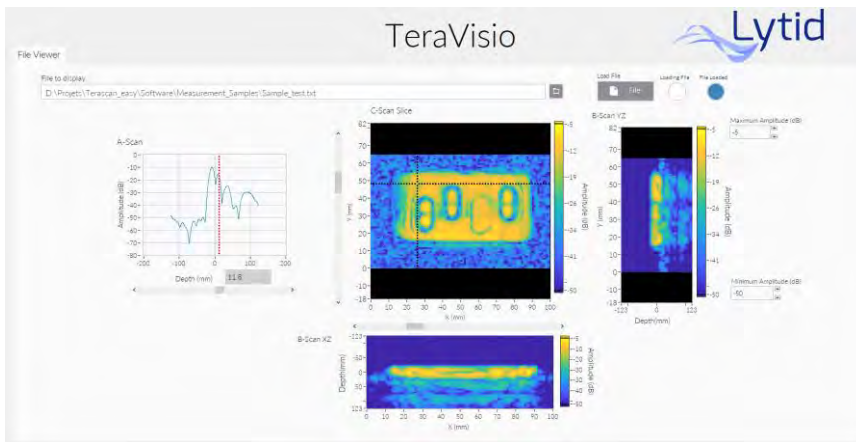
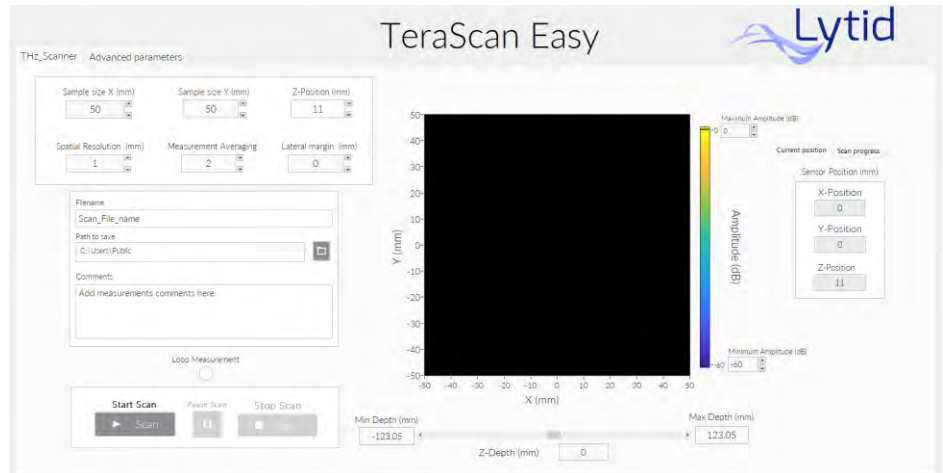


# Plug and play with dedicated software suite

TeraScan Easy is a dedicated control software for an optimized TeraScan unit handling and configuration. Its simplified interface ensures a quick evaluation of test samples.

## Features

Scan size, spatial resolution, sensor automated detection, images pre-visualization, positioning



TeraVisio 3D is design as an intuitive tool to explore, visualize and exploit your 3D THz Radar data in order to perfect new evaluation methods and test procedures.

## Features

Real time 3D data visualization, A, B and C-scans display, integrated data pre-processing, contrast adjustment

# Technical specifications

## Scanner Unit

Specifications	
Type	X-Y-Z Plotter
Imaging area	300 x 300 mm
Sample height	Up to 150 mm
Minimal step	0.5 mm
Footprint (h*w*l)	650 x 650 x 650 mm
Connectivity	USB 2.0 * 3

## Sensor Transceiver

Specifications	Terascan100	Terascan200	Terascan300
Mode of operation	FMCW Sensing		
Frequency	0.12 THz	0.24 THz	0.3 THz
Minimal lateral resolution	1.8 mm	0.9 mm	0.7 mm
Working distance	50, 75, 100, 150 mm		
Acquisition rate	40 Pixels/s	12.5 Pixels/s	12.5 Pixels/s
Typ. dynamic range	60 dB	60 dB	40 dB

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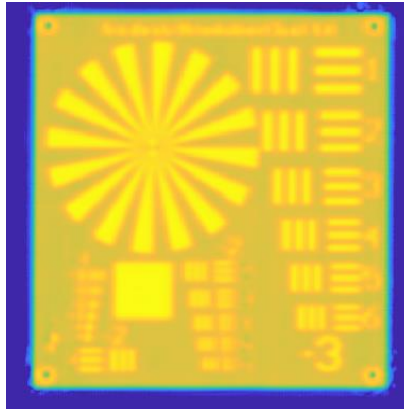


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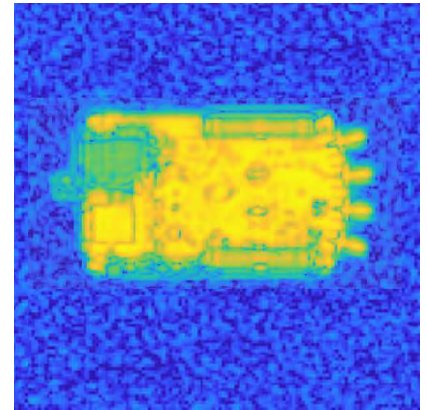
Published on Septembre 2023

## Terascan100 : Fast, High Dynamic, highly penetrant sensing

Through its 120 GHz operation frequency, the **Terascan100** ensures an optimal transparency over a large variety of materials. Hence offering top performances, coupled to its high 60 dB dynamic range, while still ensuring good detection capabilities through its **1.8 mm** lateral resolution.



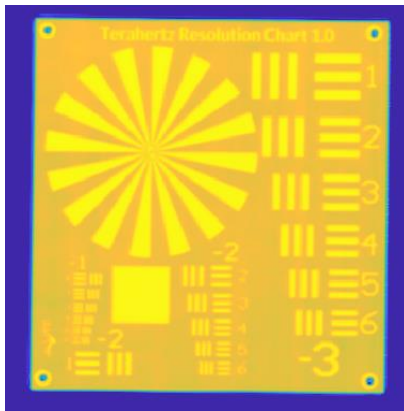
USAF Chart with Terascan100



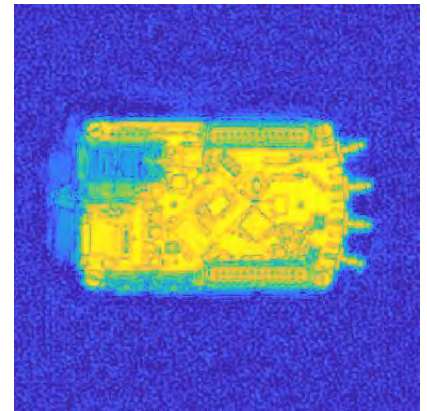
Integrated PCB with Terascan100

## Terascan200 : High resolution, high dynamic imaging

With a lateral resolution reaching **0.9 mm**, by operating at 240 GHz, the **Terascan200** offers a great trade-off between resolution and achievable penetration depth within the material under inspection, thanks to its 60 dB dynamic range.



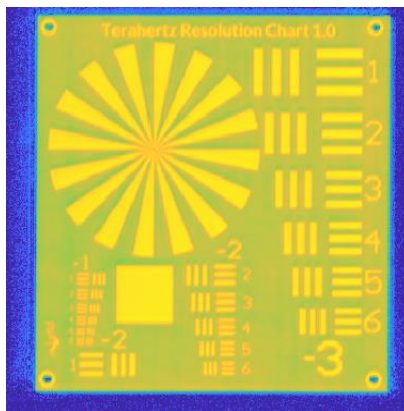
USAF Chart with Terascan200



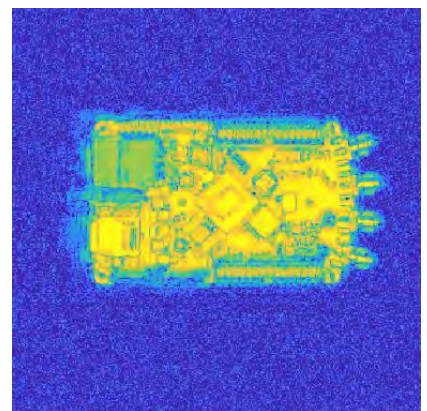
Integrated PCB with Terascan200

## Terascan300 : Optimal sub-millimetric resolution

The **Terascan300** unit will bring forth the sharpest images with its **0.7 mm** lateral resolution, to reveal the smallest details for your inspection needs. Ideal with its 40 dB dynamic range, the 300 GHz operation frequency will ensure the highest material contrast.



USAF Chart with Terascan300



Integrated PCB with Terascan300

# Optics

From 1 GHz to more than 10 THz / From 300mm to less than 30um



Terahertz optics



Camera lens



Optical Modules

# High-quality THz optics

## ➤ Custom PTFE lenses

PTFE, highly-suitable material for general THz applications

Wide range of focal lengths and dimensions

Custom design with high performances

Minimal insertion losses

Optimized aspheric profile

Cost-effective optics



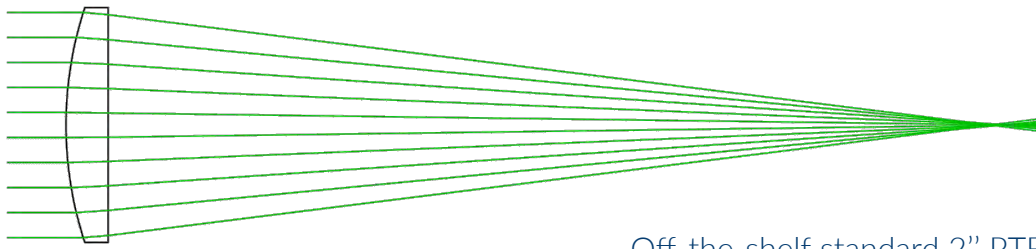
Lytid's high-quality PTFE lenses provide excellent performances across the sub-THz and THz band. Being a white solid material, PTFE has a density of about  $2.2 \text{ g/cm}^3$ . The low absorption coefficient of PTFE optics ( $<0.8 \text{ cm}^{-1}$  up to 1 THz) in combination with low insertion loss (refractive index of  $\sim 1.4$ ) make it a prime solution for a variety of THz and sub-mm systems within a wide frequency range, from 75 GHz up to 2 THz.

Consequently, PTFE lenses can be suitably employed in THz applications such as beam and wavefront shaping, complex and lightweight optical assemblies, sensing systems, ect. Apart from standard on shelf lenses designs, Lytid also provides production capabilities for custom optical components with a high mechanical precision, i.e., aspheric lenses, polymer flat and wedged windows, large diameters optical components.

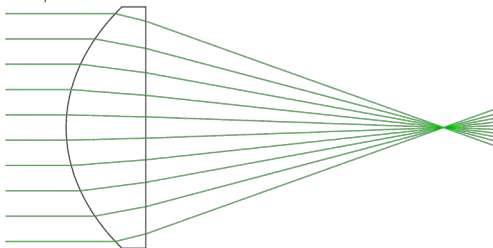
# PTFE lens range

Lens are available from the Boston Electronics web store:  
<https://shop.boselec.com/collections/thz-sources-and-detectors>

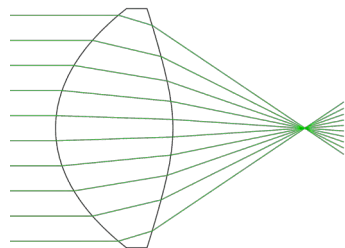
Lytid's PTFE lens range incorporates standard geometries with diameters between 1" to 6", focal lengths from 500 mm down to 40 mm through plano-convex, plano-aspheric or double-aspheric profiles.



Plano-Convex spherical lens



Plano-Convex aspheric lens



Double aspheric lens

## Features :

- Suitable for THz application
- Broadband 75GHz- 2THz
- Low Insertion losses
- Aspherical profile
- Wide range focal length

## Applications :

- THz imaging
- THz beam shaping
- Optical assemblies

## Off-the-shelf standard 2" PTFE lenses

Dia. (mm)	Focall (mm)	Type	Center T (mm)
50.8	40	Double aspheric	25
50.8	50	Double aspheric	21
50.8	75	Plano-aspheric	16.8
50	100	Plano-convex	13.8
50	150	Plano-convex	10.4
50	200	Plano-convex	9
50	250	Plano-convex	8.2
50	300	Plano-convex	7.7

Technical specifications	PTFE optics
Material	PTFE
Refractive index	1.4 at 520 GHz
Absorption coefficient	<0.8 cm <sup>-1</sup> up to 1 THz
Operation frequency range	75 GHz–2THz
Available dimension	
Geometry	Plano-convex Plano-aspheric Double aspheric
Diameter	1" to 6"
Focal length	40-500 mm
Edge thickness	5 mm
Custom option	✓
Optical quality	
Diameter tolerance	+/- 0.3 mm
Surface roughness	Ra < 0.8 μm

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Empower your application

Published on August 2022



# Terahertz camera Lens

## ➤ TeraLens

A high-performance solution for real-time camera THz imaging

Focus ring and depth of field control through iris aperture

High numerical aperture for optimum power collection

High quality HRFZ-Si THz aspherical optics

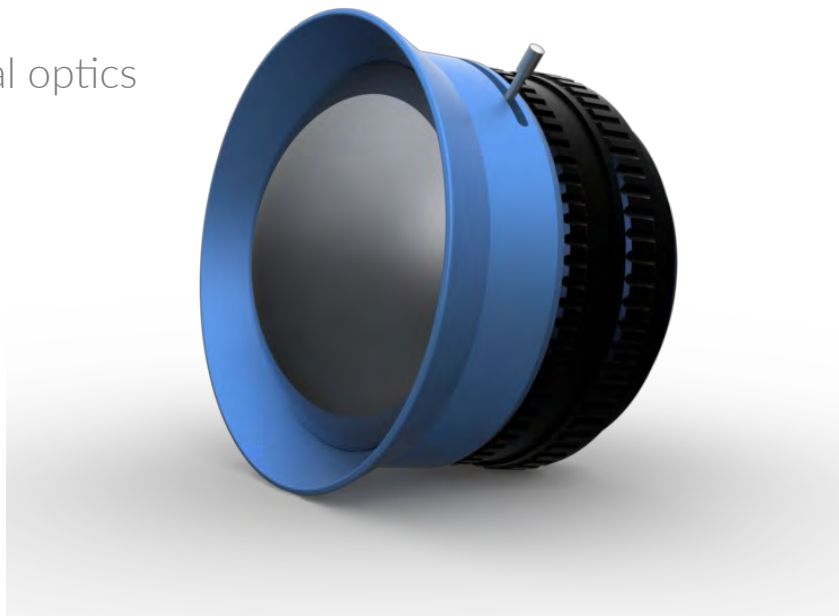
Broad spectral range (0.1 to 5THz)

High quality parylene AR coatings

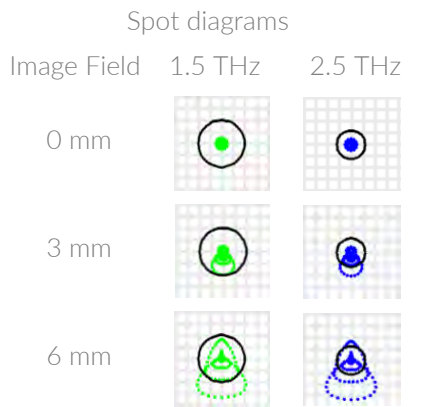
Focal length 40mm

The **TeraLens** is an optimized aspherical solution for real time THz imaging using dedicated camera sensors. Its low  $f/0.83$  ensures an optimum power collection while the low distortion level and low vignetting provide high quality imaging. The constant optical index of HRFZ-Si makes it suitable for a broad spectral range (from 0.1 up to 5THz) and ensures diffraction limited imaging up to 4 THz thanks to the aspherical design. Customized AR coatings, tailored to your specific application, will guar-

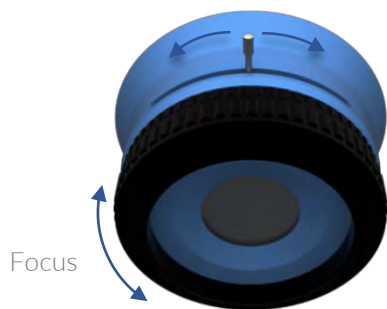
antee excellent power transmission. A focusing ring allows to obtain sharp images from 13 cm to 50 cm with an optimum working distance of 20 cm. A variable aperture allows to increase the depth of field. The imaging field is 55 mm at 20 cm working distance for a 12mm sensor. The mechanical assembly, either through an adaptation mount for camera modules, or through a standard optical post assembly makes it a versatile and simple to use camera lens.



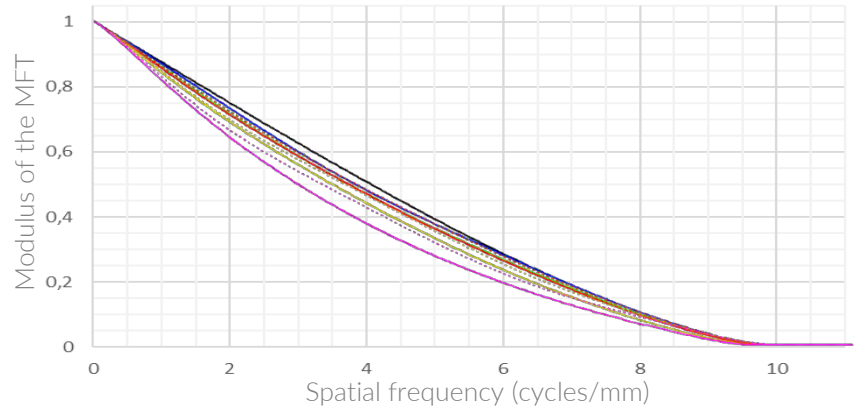
# > 40mm - f/0.83 - x0.22



Iris aperture control



Optical MTF at 2.5 THz for 0 to 6 mm image fields



## Features:

- High collection power
- Anti-reflective coated surfaces
- High quality, aspherical, diffraction limited optics
- Low distortion and vignetting
- Focusing ring and aperture control
- Available camera adaptation ring and optical post assembly mount

## Applications:

- High resolution, real time THz imaging
- Nondestructive testing
- 3D profiling and objects reconstruction
- Camera sensors characterizations

Specifications	TeraLens
<b>Optical data</b>	
Frequency range	From 0.1 to 5 THz
Wavelength	From 3000 to 60 $\mu\text{m}$
Focal length	40.8 mm
Working f-number	0.83
Optimum working distance	20 cm
Magnification	x0.22
Object field dimension	55mm (12mm sensor)
Depth of field	1.75mm
Optical distortion	<1.3%
Vignetting	<10%
Frequency at 10% MFT	8 cycles/mm
Frequency at 10% MFT Full field	7.4 cycles/mm
<b>Options</b>	
Adapter ring	✓
Optical post assembly mount	✓
<b>Dimension and weight</b>	
Diameter	95 mm
Length	59-73 mm
Weight	<450 g

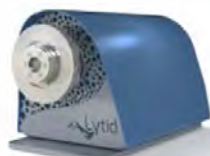
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 Empower your application

Infrared

700-1000 nm



SWIR camera

1000-1700 nm

---



**Deep cooled scientific  
SWIR camera**

# **SIRIS**

**InGaAs sensor**

> FPA 640x512, 0.9- 1.7  $\mu\text{m}$

**Ultra-low Read-Out Noise**

> below 5e-

**Vibration and Cryogenic-Free Cooler**

> selectable T° down to 77 K

**Ultra-high Dynamic Range**

> in Lin/log mode : > 140 dB

**High speed sensor**

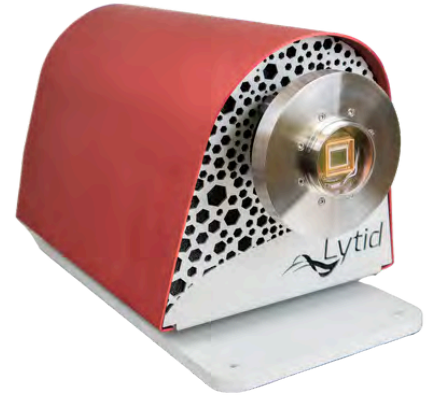
> up to 200 fps full frame

# SIRIS

## High-performance SWIR Camera

Short-wave InfraRed Imaging System

SIRIS is the most versatile and best performing scientific SWIR InGaAs camera on the market, combining ultra low noise, ultra large dynamic range and high speed. The camera is field proven on many observation missions at the T1M telescope of the Pic du Midi over the past couple of years. Only the most reliable components are integrated, like a vibration-less (below 1 $\mu$ m) 200.000hrs MTBF Stirling cooler or a high-grade FPGA embedded platform for the most demanding applications you can imagine.

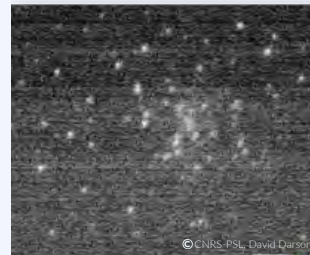


*With SIRIS, SWIR photons have no where to hide from your eyes!*

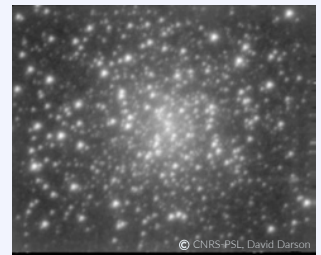
## Noise reduction with Non Destructive Read Out

With SIRIS, the longer you expose, the lower the noise! Using Non Destructive Read Out (NDRO) you can read the accumulated charges during an exposure without destroying them, and therefore achieve efficient readout noise reduction. SIRIS's exclusive NRDO read-out noise reduction allows to drastically reduce the read-out noise to **less than 5e-** using intra-exposure frame averaging. This unique feature on the market combined with a deep-cooled sensor (77-150K) can let you acquire shot-noise limited images in ultra-low light applications.

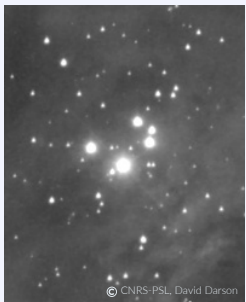
**M15** : with **100 NDROs** during a 1s exposure (right). The measured noise is 14e-, resulting in a reduction of approximately **6 times** when compared with standard exposure (left). This is equivalent of **2 magnitude** detection gain between the two images.



STANDARD



NDRO



SIRIS



HUBBLE SPACE TELESCOPE  
IN VISIBLE AND IR

A close view of a field in the very center of the **ORION NEBULAE** (with the trapeze). Stack of exposures of 2s from our SIRIS SWIR Camera (left) with NDRO noise reduction. On the right, the same field taken by the SWIR camera of the Hubble Space Telescope.

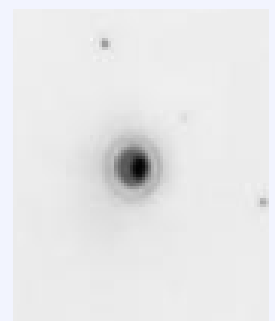
**URANUS** : Stack of 400ms subexposures with **NDRO** noise reduction. Satellites, pole clouds, and **rings** can be seen. Same image, inverted confirms rings observation.



ORIGINAL



INVERTED



Zoom on URANUS

All pictures has been aquired with SIRIS on 1m Telescope at Pic du Midi

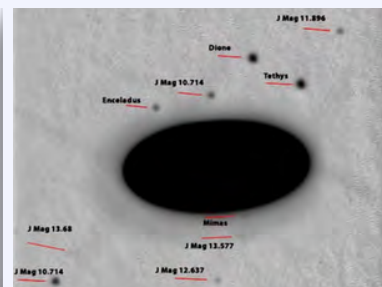
# Dual read-out mode : -CTIA -Lin/log

SIRIS provides two read-out modes, full linear (CTIA) and linear/logarithmic for class-leading **>140dB** dynamic range. Three adjustable gain levels ensure flexibility to suit broad variety of illumination conditions. Long exposure time up to one hour is achievable, and selectable region-of-interest on the detector allows exceptional frame rate values from 200fps full frame up to more than 10k fps ROI.

**SATURN** in Lin/log : With just **one frame** of 4s exposure time, on the right the same image as the left one but with viewing levels stretched and turn on negative to better see low signals objects.



ORIGINAL



INVERTED



1175 nm



1275 nm

**VENUS** in CTIA : Dark side of Venus could be observed by SIRIS with stack of 200ms exposure time at wavelengths of **1175nm** (50nm FWHM) filter and **1275nm** (50nm FWHM) filter with **no NDRO**.

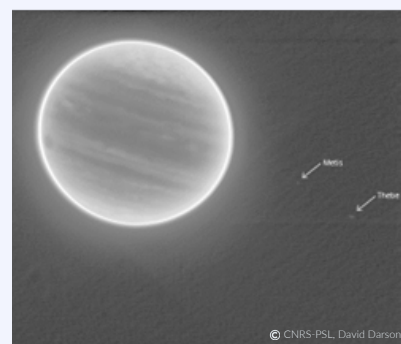
## Highest dynamic range, lowest read noise ever achieved

Thanks to our new ultra-HDR (uHDR) method combine with the use of NDRO, the best ultra-high dynamics range images could be achieved. This is possible with the use of CTIA mode (ie full linear), on the same acquisition of very high signals and very low ones.

**JUPITER** with **METIS** and **AMALTHEA** or **THEBE** on the same raw images. The two images are from a stack of 32 1s sub-exposure with **NDRO** use for noise reduction combined with **uHDR**. The magnitude of Jupiter is **-2.7** and Metis is **17.5**. Magnitude difference of **20.3** on this image with only use of NDRO during 1s sub-exposure frame.

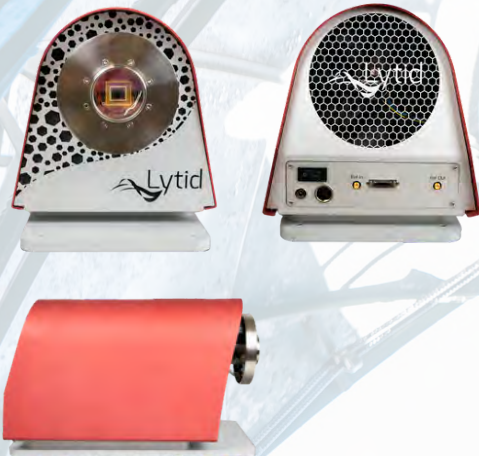
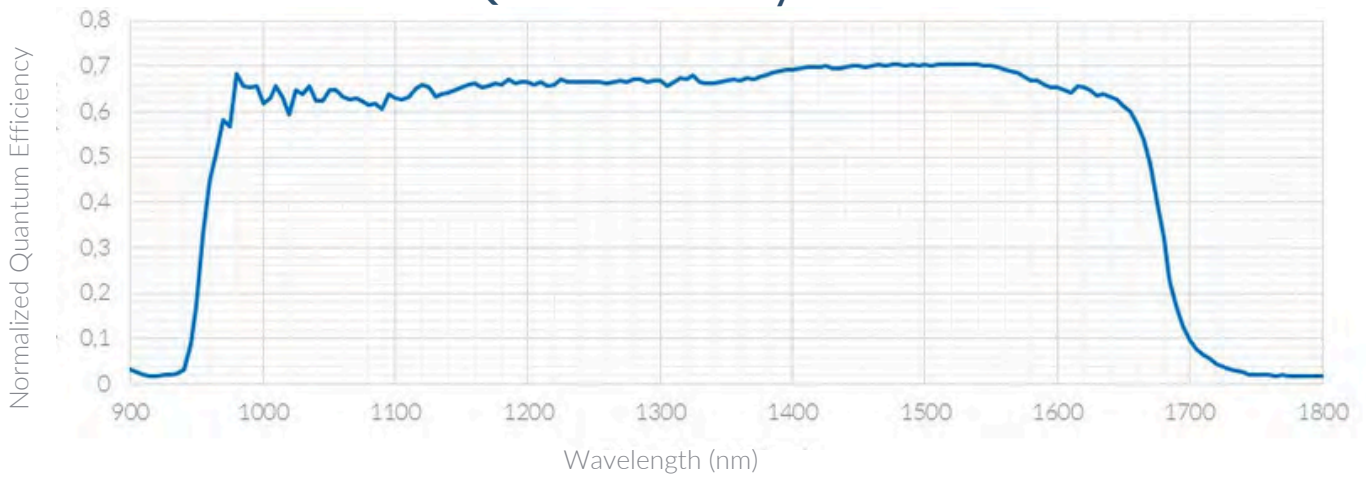


JUPITER, METIS,  
AMALTHEA



JUPITER, METIS,  
THEBE

## Quantum Efficiency



### Specifications

### SIRIS

#### Detector

Type	InGaAs
Resolution	640 x 512
Spectral Response	0.9 - 1.7 $\mu\text{m}$
Pixel size	15 $\mu\text{m}$
Dual-mode sensor	CTIA-linear Lin/Log

#### Performance

Dark signal	<10e-/s @ 150 K
Gain	3 pixel-gain levels
Read-out-modes	Standard & NDRO
Read-out-Noise	<50e- lin mode, high gain <5e- NDRO
Well depth	300ke-, lin mod, low gain
Dynamics	>140dB, lin/log
Digitization	16-bit
Shutter	Global & NDRO
Region-of-interest	ROI on detector, configurable
Frame-rate	200 fps full frame > 10 000 fps with ROI
Exposure-time	From 1 $\mu\text{s}$ to 1h
Trigger	Trig. In and Out (to 10ns)
Communication	Camera link
Cooling	300 K-77 K, cryocooler
Dimensions	41 x 25 x 23 cm
Weight	~10 kg